

1.6x0.8x0.5mm BI-COLOR SURFACE MOUNT **LED**



ATTENTION

OBSERVE PRECAUTIONS FOR HANDLING **ELECTROSTATIC** DISCHARGE SENSITIVE **DEVICES**

Part Number: APHB1608QBDSURKC

Blue Hyper Red

Features

- 1.6mmX0.8mm SMT LED, 0.5mm thickness.
- · Compatible with reflow soldering.
- Available in various color combination.
- Package: 2000pcs / reel .
- Moisture sensitivity level : level 3.
- Tinned pads for improved solderability.
- RoHS compliant.

Description

The Blue source color devices are made with InGaN Light Emitting Diode.

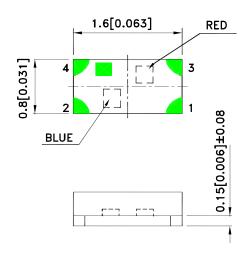
The Hyper Red source color devices are made with Al-GaInP on GaAs substrate Light Emitting Diode.

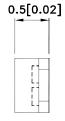
Static electricity and surge damage the LEDS.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

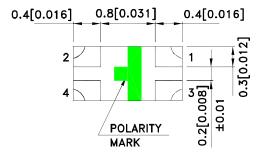
All devices, equipment and machinery must be electrically grounded.

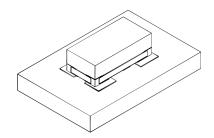
Package Dimensions











- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ±0.15(0.006") unless otherwise noted.
- 3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice. 4. The device has a single mounting surface. The device must be mounted according to the specifications.





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Selection Guide

Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
		,	Min.	Тур.	201/2
APHB1608QBDSURKC	Blue (InGaN)	Water Clear	40	70	130°
			*40	*70	
	Hyper Red (AlGaInP)		120	250	
			*40	*90	

Notes:

- 1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value. 2. Luminous intensity/ luminous Flux: +/-15%.

Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.		Max.	Units	Test Conditions
λpeak	Peak Wavelength	Blue Hyper Red	468 650	*460 *645		nm	I=20mA
λD [1]	Dominant Wavelength	Blue Hyper Red	470 630	*465 *630		nm	I=20mA
Δλ1/2	Spectral Line Half-width	Blue Hyper Red	25 28			nm	I=20mA
С	Capacitance	Blue Hyper Red	100 35			pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Blue Hyper Red	3.3 1.95		4 2.5	V	I==20mA
lR	Reverse Current	Blue Hyper Red			50 10	uA	V _R = 5V

Notes:

- 1.Wavelength: +/-1nm.

Absolute Maximum Ratings at TA=25°C

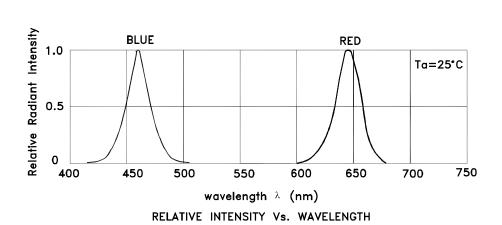
Parameter	Blue	Hyper Red	Units			
Power dissipation	120	75	mW			
DC Forward Current	30	30	mA			
Peak Forward Current [1]	150	185	mA			
Reverse Voltage		V				
Operating Temperature	-40°C To +85°C					
Storage Temperature	-40°C To +85°C					

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

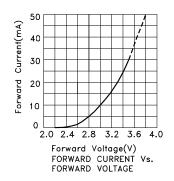
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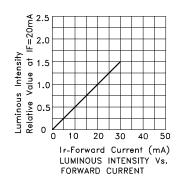
^{*}Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

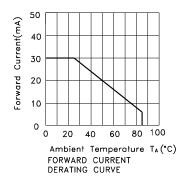
^{2.} Forward Voltage: +/-0.1V.
*Wavelength value is traceable to the CIE127-2007 compliant national standards.

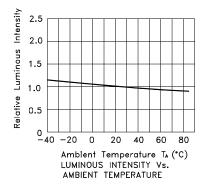


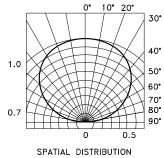
APHB1608QBDSURKC Blue





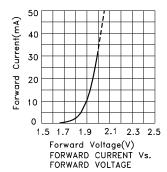


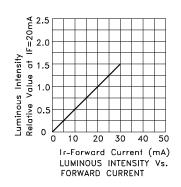


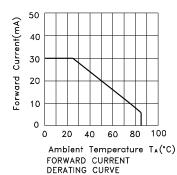


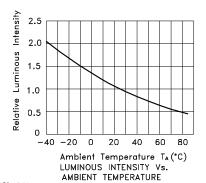
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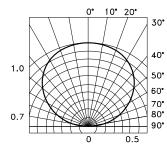
Hyper Red











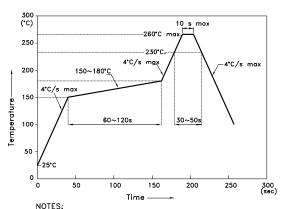
SPATIAL DISTRIBUTION

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Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



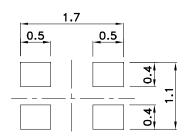
- NOTES:

 1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

 2.Don't cause stress to the epoxy resin while it is exposed to high temperature.

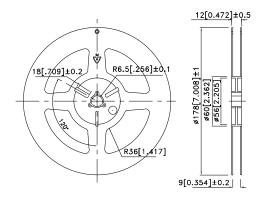
 3.Number of reflow process shall be 2 times or less.

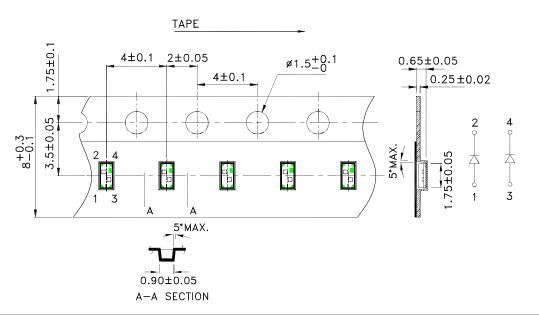
Recommended Soldering Pattern (Units: mm; Tolerance: ± 0.1)



Tape Dimensions (Units: mm)

Reel Dimension





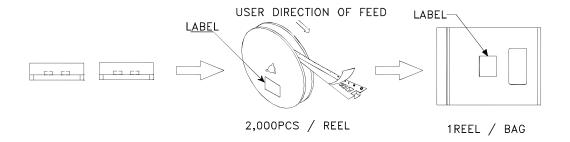
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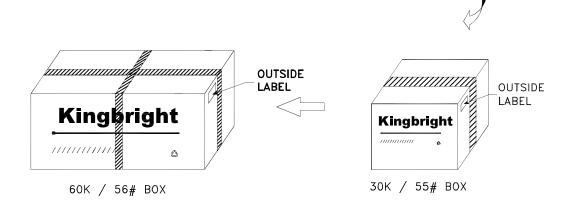
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PACKING & LABEL SPECIFICATIONS

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