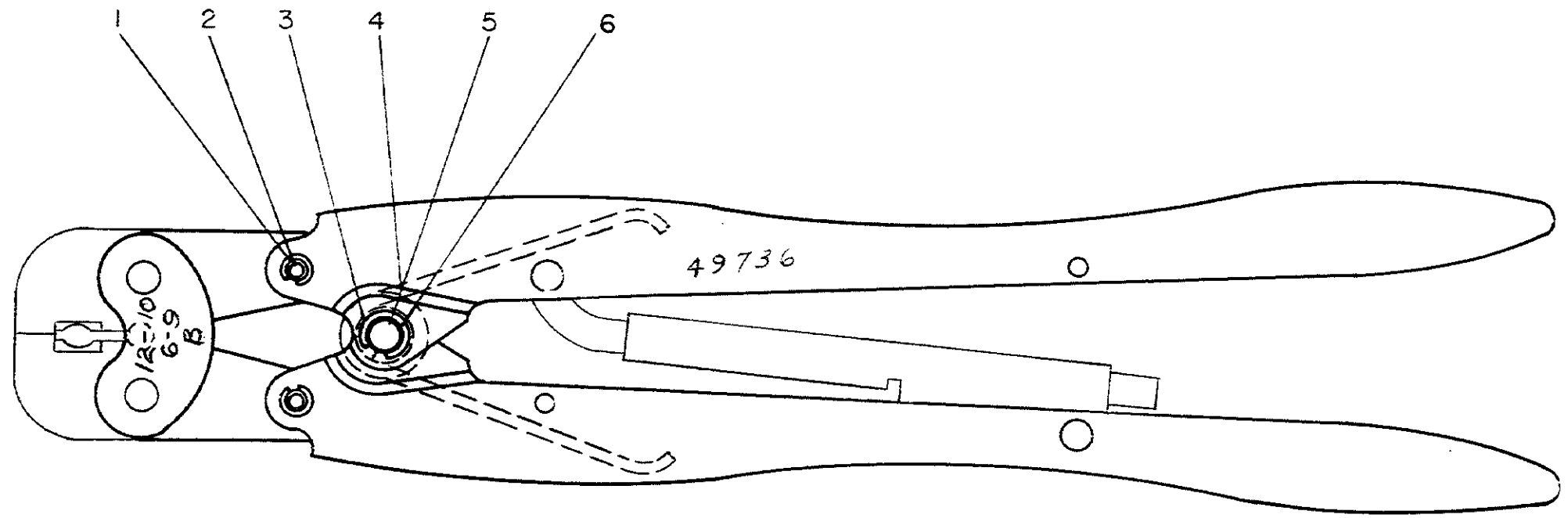
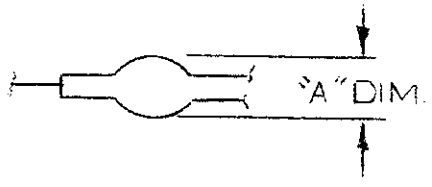


GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.

FOR REPLACEMENT OF PARTS OTHER THAN LISTED, TOOL SHOULD BE RETURNED TO OUR FACTORY TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.



ENLARGED VIEW OF CRIMP

"A" DIM.	
GO	NOGO
.131	.137

DWG SIZE	NUMBER	NAME	REMARKS	ITEM NO
2	21045-6	RING-RETAINING		6
1	300449	PIN-RETAINING		5
1	39364	SPRING		4
1	39366	COLLAR		3
2	300432	PIN-RETAINING		2
4	21045-3	RING-RETAINING		1

REQUIRED PER ASSEMBLY

DESCRIPTION

NUMBER 49736

LTR	REVISION RECORD	DR	CHK	DATE
J	REVISED	BWS		2-18-64
H	REVISED	BWS	C.M.	4-17-63
G	REDRAWN	CH		1-30-63

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CUSTOMER COPY
REFERENCE ONLY

DR 1-30-63 C. Moyer
CHK 1-30-63
DE
APP R. Kerschner 2/24/63

MATERIAL AND FINISH

WIRE-RANGE-INSULATION 12-10 1

TOLERANCE EXCEPT AS NOTED ± .015 ± 1°0

SCALE 1-1

AMP INCORPORATED
HARRISBURG, PENNA

CLASS

TYPE B

LOC M B NO 49736 REV J

NAME HAND TOOL ASSEMBLY

PRINT/DIST 3 6

AMP 1283-5 DIMENSIONS IN INCHES. DO NOT SCALE PRINT