

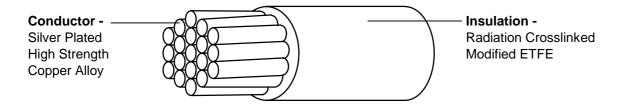
Specification Control Drawing

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WIRE, MODIFIED FLUOROPOLYMER INSULATED, 450 VOLT, 200°C LIGHTWEIGHT

The complete requirements for procuring the wire described herein shall consist of this document.



Part	Conductor			FINISHED WIRE					
Description	Stranding	Diameter		Max.	Diameter			Weight	
	No./Diam.	(mm)		Resistance	(mm)			kg/km	
	(mm)			@ 20°C				1	
		Min.	Max.	(ohms/km)	Min.	Target	Max.	Target	Max.
55M0414-30-*	7/0.10	0.28	0.31	377.0	0.48	0.51	0.55	0.70	0.87
55M0414-28-*	7/0.12	0.36	0.38	239.0	0.55	0.58	0.62	0.94	1.19
55M0414-26-*	19/0.10	0.46	0.48	144.0	0.65	0.69	0.72	1.50	1.80
55M0414-24-*	19/0.12	0.58	0.61	91.1	0.78	0.81	0.85	2.30	2.68

COLOUR CODE: The '*' in the part number shall be replaced by a standard colour code designator in accordance with Mil Std 681.

e.g. 55M0414-24-9 Size 24, White insulation

PERFORMANCE To be tested to and meet the requirements of the issue in effect of

REQUIREMENTS Raychem Specification 55A, with the exception of Tensile Strength of Conductor,

which shall be 350 N/ mm² minimum.

ADDITIONAL Minimum wall thickness 0.085mm

REQUIREMENT Routine Ageing test at 200°C for 7 hours using weights and mandrels as per

55A0114 SCD.

APPROVAL: Electronic sign off - no signatures will appear.

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