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| REVISIONS | | | | |
|-----------|--------------------------|-----------|----------|--|
| LTR | DESCRIPTION | DATE | APPROVED | |
| Α | REVISED PER ECN #T-21051 | 040CT96 | T.SEATON | |
| В | REVISED PER ECN #T-22652 | 12AUG99 | T.SEATON | |
| С | PER ECO-09-002668 | Feb/13/09 | M. HIGGY | |

NOTES:

- 1. THIS INSERT IS DESIGNED FOR USE IN TYCO ELECTRONICS CONNECTOR HOUSING MTC100-XH2-XXX AND MTC100Q-XH2-XXX.
- PART DESCRIBED HEREON IS SUPPLIED AS SHOWN. IF CONTACTS, SEALING PLUGS, AND TOOLS ARE DESIRED, THE FOLLOWING MODIFICATION NUMBER IS TO BE ADDED TO THE PART NUMBER ON THE KIT PACKAGING LABEL ONLY:

| MOD NO. | DESCRIPTION | |
|---------|---------------------------------------|--|
| 022 | WITH CONTACTS AND SEALING PLUGS | |
| 023 | WITH CONTACTS, SEALING PLUGS AND TOOL | |

REFERENCE TYCO ELECTRONICS INFORMATION DRAWING D-659-0097 FOR CRIMP TOOLS OR ADDITIONAL CONTACTS, SEALING PLUGS OR TOOLS.

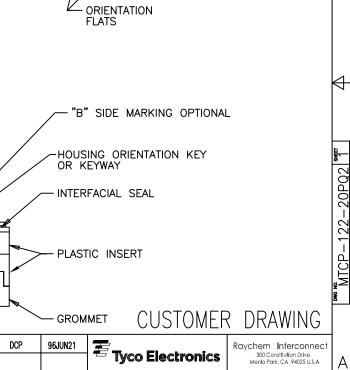
- GROMMET DESIGNED TO SEAL ON WIRES HAVING AN INSULATION DIAMETER OF 0.030 TO 0.065.
- THIS PRODUCT MEETS THE REQUIREMENTS OF TYCO ELECTRONICS SPECIFICATION C-6114.
- 5. MATERIALS:
- PLASTIC INSERT GROMMET
- INTERFACIAL SEAL RETENTION CLIPS (20) (INSIDE PLASTIC INSERT)

HIGH GRADE POLYARYLENE THERMOPLASTIC FLUOROSILICONE PER MIL-DLT-25988

FLUOROSILICONE PER MIL-DLT-25988

COPPER ALLOY 172 PER ASTM B194 (QQ-C-533)

ROWS "A" AND "B" ARE AN INTEGRAL PART OF THE INSERT. ROWS "A" AND "B" ARE IDENTIFIED ON THE SIDE OF THE INSERT AS "A2" AND "B2". "B" SIDE MARKING OPTIONAL.



PLASTIC INSERT

