Convergent Reflective Micro Photoelectric Sensor Amplifier Built-in

PM2 SERIES

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■ Glossary of terms......P.1455~



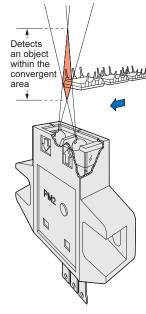




Convergent reflection sensing ensures stable detection

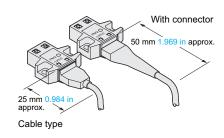
Stable detection by convergent reflective mode

Stable detection characteristics are obtained since it is convergent reflective type and senses a limited area.



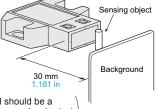
Cable type is also available

Cumbersome soldering is not required. It saves space and improves reliability.



Hardly affected by background

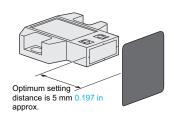
Even a specular background does not affect the sensing performance if the sensor is located 30 mm 1.181 in away from it.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

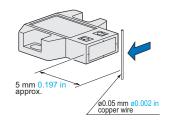
Dark object detectable

Since the sensor is very sensitive, it can detect even a dark object of low reflectivity.



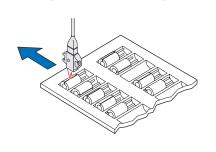
Minute object detectable

A Ø0.05 mm Ø0.002 in copper wire can be detected at a distance of 5 mm 0.197 in under the optimum condition.

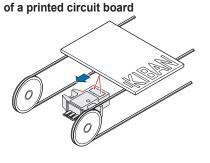


APPLICATIONS

Sensing capacitors in a tray



Positioning and passage confirmation of a printed circuit board



ORDER GUIDE

Туре		Appearance	Sensing range	Model No.	Output	Output operation
or type	Top sensing		2.5 to 8 mm 0.098 to 0.315 in (Convergent point: 5 mm 0.197 in)	PM2-LH10		Light-ON
				PM2-LH10B		Dark-ON
	Front sensing			PM2-LF10		Light-ON
Connector type				PM2-LF10B	NPN open-collector transistor	Dark-ON
	L type (Top sensing)			PM2-LL10		Light-ON
				PM2-LL10B		Dark-ON
	Top sensing			PM2-LH10-C1		Light-ON
				PM2-LH10B-C1		Dark-ON
type	Front sensing			PM2-LF10-C1		Light-ON
Cable type	Front s			PM2-LF10B-C1		Dark-ON
	L type (Top sensing)			PM2-LL10-C1		Light-ON
	L type (To			PM2-LL10B-C1		Dark-ON

OPTIONS

Designation	Model No.	Description		
Connector	CN-13	Dedicated connector		
Connector	CN-13-C1	0.2 mm² 3-core cabtyre cable, 1 m 3.281 ft long		
attached cable	CN-13-C3	0.2 mm ² 3-core cabtyre cable, 3 m 9.843 ft long		

Connector



Connector attached cable

• CN-13-C1 • CN-13-C3



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SPECIFICATIONS

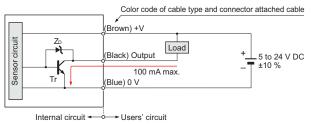
T			Connector type			Cable type		
Туре		Top sensing	Front sensing	L type (Top sensing)	Top sensing	Front sensing	L type (Top sensing)	
	, S	Light-ON	PM2-LH10	PM2-LF10	PM2-LL10	PM2-LH10-C1	PM2-LF10-C1	PM2-LL10-C1
Iten	Model u	Dark-ON	PM2-LH10B	PM2-LF10B	PM2-LL10B	PM2-LH10B-C1	PM2-LF10B-C1	PM2-LL10B-C1
Sensing range			2.5 to 8 mm 0.098 to 0.315 in (Conv. point: 5 mm 0.197 in) with white non-glossy paper (15 × 15 mm 0.591 × 0.591 in) (Note 2)					
Min. sensing object			ø0.05 mm ø0.002 in copper wire (Setting distance: 5 mm 0.197 in)					
Hysteresis			20 % or less of operation distance with white non-glossy paper (15 × 15 mm 0.591 × 0.591 in)					
Repeatability (perpendicular to sensing axis)			0.08 mm 0.003 in or less (Note 3)					
Sup	ply voltage		5 to 24 V DC ±10 % Ripple P-P 5 % or less					
Current consumption			Average: 25 mA or less, Peak: 80 mA or less					
Output			NPN open-collector transistor					
	Utilization	category	DC-12 or DC-13					
Overcurrent protection			Incorporated					
Response time			0.8 ms or less					
Ope	ration indica	tor	Red LED (lights up when the output is ON)					
nce	Pollution degree		3 (Industrial environment)					
Environmental resistance	Ambient te	mperature	-10 to +55 °C +14 to +131 °F (No dew condensation or icing allowed), Storage: -25 to +80 °C -13 to +176 °F				3 to +176 °F	
res	Ambient hu	umidity	45 to 85 % RH, Storage: 45 to 85 % RH					
ental	Ambient ill	uminance	Incandescent light: 3,500 tx at the light-receiving face					
nme	EMC		EN 60947-5					
viro	Vibration re	esistance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each					
ᇤ	Shock resi	stance	500 m/s² acceleration (50 G approx.) in X, Y and Z directions for three times each					
Emi	tting elemen	t	Infrared LED (Peak emission wavelength: 880 nm 0.035 mil, modulated)					
Material			Enclosure: Polycarbonate, Terminal part: Copper alloy (Ag plated)			Enclosure: Polycarbonate, Fixed cable part: PBT		
Cable						0.2 mm ² 3-core cabtyre cable, 1 m 3.281 ft long (Note 4)		
Wiring length			Total length up to 2 m 6.562 ft is possible with 0.3 mm², or more, cable. (If the cable is extended for 2 m 6.562 ft, or more, a capacitor of 10 μF must be connected between +V and 0 V terminals.					
Weight			Net weight: 4.5 g Gross weight: 85 (10		Net weight: 4 g approx. Gross weight: 80 g approx. (10 piece package)		eight: 25 g approx weight: 330 g approx (10 piece pa	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) The sensing range may extend up to 12.5 mm 0.492 in with white non-glossy paper due to product variation.
- 3) The repeatability is specified for white non-glossy paper (15 \times 15 mm 0.591 \times 0.591 in) at a setting distance of 5 mm 0.197 in.
- 4) Cable cannot be extended.

I/O CIRCUIT AND WIRING DIAGRAMS

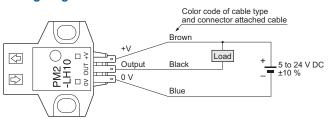
I/O circuit diagram



Note: Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Symbols ... ZD: Surge absorption zener diode Tr: NPN output transistor

Wiring diagram

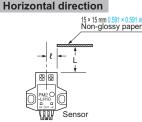


SENSING CHARACTERISTICS (TYPICAL)

Sensing fields

· Horizontal (left and right) direction Setting distance L (mm in) 8 315 White 6 .197 .197 .4 Distance to convergent p N5 2 079 0.079 -Center-→ Riaht Left ◄ Operating point & (mm in)

The sensors can be mounted side by side. However, if the sensor is slanted, there may be interference Verify first whether there is any interference prior to use.



· Vertical (up and down) direction Setting distance L (mm in)— White

0.0

►Down

Center

Operating point & (mm in)

N5

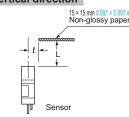
Up ◀

2 079

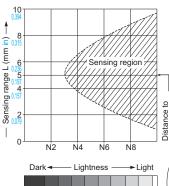
0 0.079

The sensors can be mounted side by side. However, if the sensor is slanted, there may be interference Verify first whether there is any interference prior to use.

Vertical direction



Correlation between lightness and sensing range



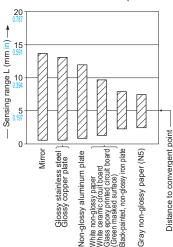
The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

N1 N2 N3 N4 N5 N6 N7 N8 N9

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (15 × 15 mm 0.591 × 0.591 in) and sensing range

Distance to convergent p



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyer,

etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

Refer to p.1458~ for general precautions.

FA COMPONENTS

MACHINE VISION SYSTEMS

All models



· Never use this product as a sensing device for personnel protection.

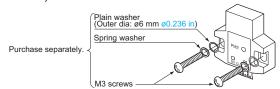
convergent

PRECAUTIONS FOR PROPER USE

In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

Mounting

· When fixing the sensor with screws, use M3 screws and the tightening torque should be 0.49 N·m or less. Further, use small, round type plain washers (ø6 mm ø0.236 in).



Others

- · Do not use during the initial transient time (50 ms) after the power supply is switched on.
- Take care that the product does not come in direct contact with oil, grease, or organic solvents, such as, thinner, etc.

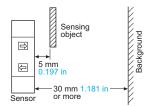
Wiring

- Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.
- If the sensor is being used in a noisy environment, examine the extent of noise. Further, if equipment, such as motor, solenoid or electromagnetic valve, which generates a large surge, is present near the sensor, connect a surge absorber to the equipment.

Setting

· The optimum setting distance (distance to convergent point) is 5 mm 0.197 in.

The sensor is not affected even by a specular background if it is located 30 mm 1.181 in, or more, away from the sensor.



However, the specular background should be a plane surface, directly facing the sensor. A spherical or curved background may be detected.

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Connector type

Cautions in plugging or unplugging a connector

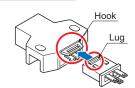


· Do not plug or unplug a connector more than 10 times.

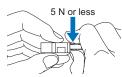
• Be sure not to give stress more than 5 N to a terminal of both a connector and a sensor. If you do not follow the above cautions, it will cause a poor contact.

Procedures of plugging or unplugging a connector

①Insert a connector straight into a sensor until the connector lug is locked by the sensor hook.



②When unplugging, give as much stress as a connector lug can be relieved from a hook. Then unplug it.



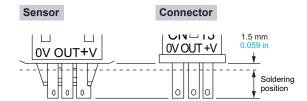
Caution: Be sure to hold a connector when plugging or unplugging it. Do not hold a terminal or a cable when plugging or unplugging the connector. Otherwise, it will cause a poor contact.



Soldering (Both connector CN-13 and sensor)

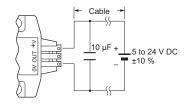
• If soldering is done directly on the terminals, strictly adhere to the conditions given below.

Soldering temperature	260 °C 500 °F or less		
Soldering time	10 sec. or less		
Soldering position	Refer to the below figure		



Wiring

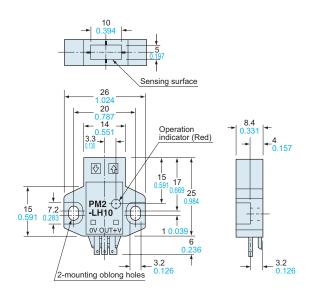
• The cable length must be 2 m 6.562 ft, or less, with 0.3 mm², or more, cable. If the cable is extended for more than 2 m 6.562 ft, connect a capacitor of 10 µF approx. between +V and 0 V terminals.

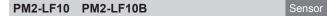


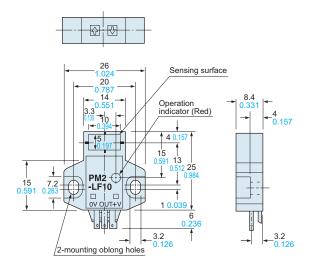
DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

PM2-LH10 PM2-LH10B



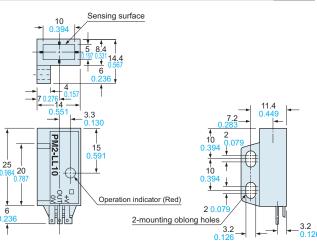




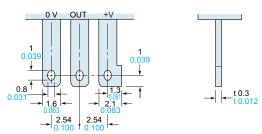
DIMENSIONS (Unit: mm in)

The CAD data in the dimensions can be downloaded from our website.

PM2-LL10 PM2-LL10B



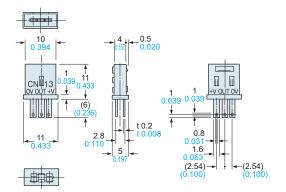
*Terminal part (Connector type)



CN-13

Connector (Optional)

Sensor



PM2-LH10-C1 PM2-LH10B-C1

26

-20 0.787 -14 -0.551

 \oplus

3.3 0.130

 $\overline{\mathbb{Q}}$ 4

7.2

2-mounting

oblong holes

Sensing surface

Operation indicator (Red)

25

ø3.7 ø0.146 cable, 1 m 3.281 ft long

Sensor

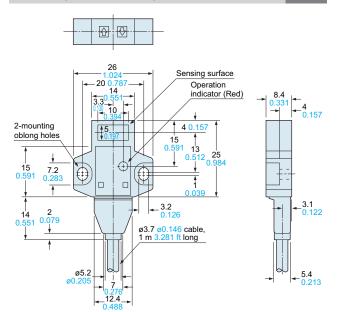
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PM2-LF10-C1 PM2-LF10B-C1

Sensor



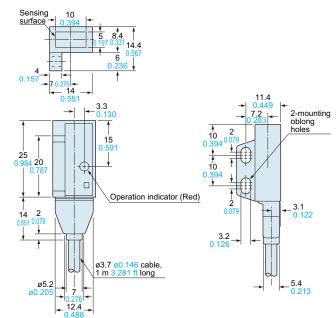
PM2-LL10-C1 PM2-LL10B-C1

7 0.276 __12.4

Sensor

U-shaped

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