

# **WXTEAM**

One platform — up to every challenge



Weller®

# OUR XTEAM

Five pros — any challenge.



#### **OUR WX TEAM**

The Weller WX team of products is here to solve all of your problems – from issues with soldering and desoldering to the use of hot air in your manufacturing process. The WX team offers full WX tool compatibility, tried-and-tested bench top functions and all essential traceability features.



#### Safe soldering

Weller WX stations make the manual soldering process safer, a crucial factor in the automotive, aerospace and medical industries. This is provided by temperature and tool locking, and tool-specific temperature settings.



#### Use as benchtop controller

Integrated USB ports allow WX stations to be connected to and to control soldering fume extractors, pre-heat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status to the display.



#### **Intelligent tool detection**

All connected tools and accessories are detected automatically by the stations and their name(s) shown on the display.



#### **Multifunctional USB port**

Firmware updates and parameter settings are quick and easy using USB sticks. User-friendly PC interface.



#### **Integrated memory**

Parameters such as standby temperatures and automatic off time can easily be stored in the soldering iron.

Parameters only need to be stored once; the soldering iron can then use them with any WX station.



#### ESD safe

All WX devices are ESD-safe.



#### **Traceability**

All WX stations are traceable and can be integrated into an existing traceability process.



#### Very short learning curve

Multilingual menus are available in 18 languages including: English, Spanish, French, German, Italian and Mandarin Chinese. Selection is easy with the intuitive menu selection.



#### **Robotics connectivity**

An RS-232 serial protocol connection is available on the WX platform stations for use with robotic soldering systems.

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# WX SOLDERING STATIONS

A new era of soldering.

TWO STATIONS - MANY ADVANTAGES

The powerful, dependable and user-friendly WX1 and WX2 stations redefine the

world of soldering. Maximum process reliability for manual soldering tasks is

provided for the automotive, aerospace and medical technology industries. The

language options. With these stations, any soldering process can be effortlessly

programmed and there is a choice between 1 and 2 channel stations.

WX1 and WX2 are intuitive and easy to operate thanks to their touch screens and

WX 1

# WX Soldering station Compatibility

### **ADVANTAGES AT A GLANCE**



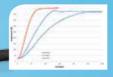
#### Visual process control through LED signal function

Blue LED ring light on most models (light on = heater on, light off = heater off)



# Tailor-made performance

Weller heating technologies deliver precise performance on demand.



#### **Quick heating time**

WX soldering irons heat within seconds (heat-up time varies by model)



# Temperature stability/accuracy

All WX Soldering tools have a temperature stability of  $\pm$  2°C /  $\pm$  4°F and a temperature accuracy of  $\pm$  9°C /  $\pm$  17°F, IPC standard which exceeds the IPC J-STD001E requirements.



#### **Intuitive operation**

The robust touch screen is a capacitive touch panel made of real glass. It is anti-static and temperature-resistant. The turn-and-click wheel with enter pad allows intuitive operation.



#### Soldering and related accessories

WXP65 Soldering iron

WXP120 Soldering iron

WXP200 Soldering iron

WXMP-MS Micro soldering iron

WXMT-MS Micro desoldering tweezers

WXHP120 Preheat plate

WXSB200 Solder bath



#### Peripheral heating accessories

WHP1000 Preheat plate WHP3000 Preheat plate



# Peripheral fume extraction accessories

Zero-Smog® 4V Fume extractor Zero-Smog® 6V Fume extractor



WX 2

# WXD2 DESOLDERING STATION

Remove solder with the fastest desoldering irons in the world.



#### THIS DESOLDERING SYSTEM IS IN A LEAGUE OF ITS OWN!

With a heating time of 35 seconds, the WXDP120 and WXDV120 desoldering irons set a new standard for high-performance desoldering. Thanks to the dual channel soldering station and WXD2 desoldering station, coupled with the high-power pencil (WXPD120) or inline (WXDV120) desoldering irons, you can tackle jobs you never knew were possible.

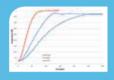


#### **ADVANTAGES AT A GLANCE**



#### **Fast-action Venturi system**

The fast-action Venturi system produces a controlled vacuum via an external compressed air source. A filtered (clean/dry) compressed air supply of 58–87 PSI / 4–6 bar is required.



#### High performance desoldering

With 120 watts of power and 35 second heat up time, the WXDV120 and the WXDP120 desoldering tools can easily handle tasks that were difficult in the past. High mass and large ground plane PC boards are no match for the new 120 watt tools.



#### Less cleaning required

The XDSL tiplet design creates less need for cleaning and more time on the job. The once tedious and time-consuming task of cleaning the tiplet is less of a requirement than for tools of the past.



#### **Quicker cleaning**

Thanks to the bayonet lock design, the spring-loaded collection chamber can be easily and quickly cleaned, saving on operator downtime and improved productivity.



#### **Increased cost savings**

Increased power (120w) and lower operating temperatures combined with the programmable standby feature can add extended life to the XDSL series tiplets.



#### User-friendly handle design

The co-molded handle with integrated switch allows for fast and efficient operation. The solder collector helps to prevent the tool from twisting in the hand during use.



#### **Vacuum Off delay time**

The programmable Vacuum Off delay time can assist in helping to prevent unnecessary tiplet clogging. The Vacuum On delay feature allows the solder to reflow before the vacuum initiates.



#### Soldering and related accessories

WXP65 Soldering iron
WXP120 Soldering iron
WXP200 Soldering iron
WXMP-MS Micro soldering iron
WXMT-MS Micro desoldering tweezers

WXHP120 Pre-heating plate WXSB200 Solder bath



#### Desoldering

WXDP120 Desoldering iron WXDV120 Desoldering iron



# Peripheral heating accessories

WHP1000 Preheat plate WHP3000 Preheat plate



# Peripheral fume extraction accessories

Zero-Smog® 4V Fume extractor Zero-Smog® 6V Fume extractor

# WXA2 HOT AIR STATION

The perfect solution for hot air rework and soldering applications.





#### HOT AIR REWORK AND SOLDERING IN A SINGLE STATION

The WXA2 hot air station is ideal for complex hot air rework or traditional soldering. The variable airflow allows control from 1 to 20 l/min to meet most hot air rework applications. And of course the entire range of WX series soldering irons can be used with the WXA2 (maximum combined wattage cannot exceed 255 watts).



#### **ADVANTAGES AT A GLANCE**



#### Adjustable airflow control

A clean, dry (oil and moisture-free) compressed air supply of 4–6 bar/58–87 PSI is required to operate the WXA series hot air station. The volume of airflow is measured in LPM and is displayed as a percentage of the maximum airflow (0–20 1/m).



#### Flexible operating features

The WXA2 has 3 separate operating modes.

**Operating mode level 1** – the air flow continues for as long as the handle switch is depressed.

**Operating mode level 2** – depressing the handle switch once, the air flow is controlled by a timer for up to 300 seconds.

**Operating mode level 3** – air flow is activated when the handle switch is depressed and deactivated when the handle switch is depressed a second time.



#### Finger and foot switches

The air flow is controlled using the finger switch in the handle. It can also be controlled by a foot switch (optional).



#### **Maximum flexibility**

The comprehensive nozzle selection makes the WXHAP 200 Hot air soldering pencil suitable for a wide range of applications. Dual, flat, quad and round nozzles are available.



#### ESD safe and static free

All WX series stations and tools are ESD safe. The WXHAP200 hot air pencil also provides static free air flow thanks to the unique deionizing circuit used in the tool.



#### **Inert gas option**

Nitrogen can also be used to produce an inert gas environment for challenging rework applications.

\*Note: when using the WXHAP200 hot air pencil or the WXP200 high performance soldering iron, only the WXMP-MS series can be used simultaneously (max. 255 watts)



#### Soldering and related accessories

WXP65 Soldering iron

WXP120 Soldering iron

WXP200 Soldering iron

WXMP-MS Micro soldering iron

WXMT-MS Micro desoldering tweezers

WXHP120 Preheat plate

WXSB200 Solder bath



#### Hot air

WXHAP200 Hot air soldering pencil



#### Peripheral heating accessories

WHP1000 Preheat plate WHP3000 Preheat plate



# Peripheral fume extraction accessories

Zero-Smog® 4V Fume extractor Zero-Smog® 6V Fume extractor

# **WX**R3 REWORK STATION

Everything — and more.



#### WXR3 REWORK STATION

The WXR3 Rework Station is the perfect solution for all soldering, desoldering and hot air jobs, as it can handle the most demanding tasks and standard jobs with ease. The station can also be integrated into a traceability process.

### **ADVANTAGES AT A GLANCE**



#### Power and class

The WXR3 is a state-of-the-art 3 channel rework system with 600 watts of total power. The WXR3 can be used for all applications using the compliment of WX series soldering irons, desoldering irons and hot air pencil.



#### **Totally self-contained**

2 internal pumps provide the sources for hot air, desoldering vacuum and a vacuum pick up tool for a completely self-contained rework system.



#### **User-friendly**

The LCD display provides information at a glance. All parameters, connected tools and peripheral devices are monitored simultaneously on the display. Parameter setting and other special functions can also be accessed through the menu on the WXR3 rework system.



#### WRK rework kit

The WRK rework kit can be used for soldering and desoldering of both large and small SMT components.



#### WVP vacuum pickup tool

The WVP vacuum tool can be used to safely and simply place components where needed.



#### Intelligent power management

Its intelligent power management function allows the available power to be distributed to the connected tools as required. Up to three 200w high performance tools can be operated simultaneously on the WXR3 base unit for a total of 600 watts.



#### **Choose from 2 models**

The Weller WX series are available in an in-line (WXDV120) or in a pencil design (WXDP120) for operator comfort and ease.





#### Soldering and related accessories

WXP65 Soldering iron
WXP120 Soldering iron
WXP200 Soldering iron
WXMP-MS Micro soldering iron
WXMT-MS Micro desoldering tweezers
WXHP120 Preheat plate
WXSB200 Solder bath



#### **Desoldering**

WXDP120 Desoldering iron WXDV120 Desoldering iron



#### Hot air

WXHAP200 Hot air soldering pencil



# Peripheral heating accessories

WHP1000 Preheat plate WHP3000 Preheat plate



# Peripheral fume extraction accessories

Zero-Smog® 4V Fume extractor Zero-Smog® 6V Fume extractor

		200 W (255 W)	200 W (255 W)	200 W (255 W)	200 W (255 W)	420 W (600 W)
WX TO	OL SELECTION AND COMPATIBILITY MATRIX	WX1 Soldering power unit with 1 channel	WX2 Soldering power unit with 2 channels	WXD2 Desoldering power unit with 2 channels	WXA2 Hot air power unit with 2 channels	WXR3 Rework power unit with 3 channels
	WXP65   65W SOLDERING IRON  Small, fast soldering iron with 65 watts. Qualified for fine solder jobs with high heating demand. Power response heating element technology. T0052921299 (set)	<b>⊕</b>	<b>(+)</b>	<b>(+)</b>	<b>(+)</b>	<b>⊕</b>
	WXP120   120W SOLDERING IRON All purpose with 120 watts. For soldering applications from small to large components with high temperature demand. Power response heating element technology. T0052920299 (set)	<b>⊕</b>	<b>+</b>	<b>+</b>	<b>(+)</b>	<b>⊕</b>
	WXP200   200W SOLDERING IRON High power soldering iron. Ideal for applications with a high temperature demand, e.g. LED backpanels, HF shieldings, solar panels or automotive glass applications. Power response heating element technology. T0052920699 (set)	<b>⊕</b>	<b>+</b>	<b>(+)</b>	<b>(+)</b>	<b>⊕</b>
	WXMP-MS   40W (55W MAX.) MICRO SOLDERING IRON Fine, slim soldering iron. Ideal for microscope work. High performance by integrated active soldering tip. Active tip heating element technology. T0052921799 (set)	<b>⊕</b>	<b>(+)</b>	<b>(+)</b>	<b>(+)</b>	<b>⊕</b>
The same of the sa	WXMT-MS   2 X 40W MICRO DESOLDERING TWEEZERS Slim tweezers. Ideal for soldering and desoldering of very small SMD componets. Active tip heating element technology. T0051320399 (set)	<b>⊕</b>	<b>(+)</b>	<b>(+)</b>	<b>(+)</b>	<b>⊕</b>
	WXDP120   120W DESOLDERING IRON High power desoldering iron. Heat-up time 35 sec. It makes the most difficult desoldering challenge easy. Integrated solder collector. T0051320299 (set)			<b>(+)</b>		<b>⊕</b>
	WXDV120   120W DESOLDERING IRON High power desoldering iron. Heat-up time 35 sec. It makes the most difficult desoldering challenge easy. Disposable solder collector chamber. T0051320599 (set)			<b>(+)</b>		<b>⊕</b>
	WXHAP200   200W HOT AIR PENCIL  Hot air pencil for soldering SMD devices. The WXHAP200 hot air pencil also provides static-free air flow thanks to the unique deionizing circuit used in the tool. T0052712099 (set)				<b>(+)</b>	<b>⊕</b>
- brook	WRK   HOT AIR NOZZLE SET WITH STAND T0051515599					<b>⊕</b>
9	WVP   VACUUM PICK-UP PENCIL T0052918499					<b>⊕</b>
THE PARTY OF THE P	WXHP120   120W PREHEATING PLATE Preheating plate, 120 W with 30 % more heat output, for multilayer applications and high mass circuit boards, heating surface 80 x 50 mm. T0052702999	<b>⊕</b>	<b>+</b>	<b>+</b>	<b>(+)</b>	<b>⊕</b>
	WXSB200   200W SOLDERING BATH Soldering bath for lead timing and component preparation. T0052704399	•	<b>(+)</b>	<b>(+)</b>	<b>(+)</b>	<b>⊕</b>

### **Overview WX Sets**





#### **WXR Rework stations**



#### WXR3001 Set



Power Response

Order no. WXR3001



#### WXR3002 Set



Power Response

Order no. WXR3002



#### WXR3003 Set www



WXR3 power unit with WXHAP200 hot air pencil

PDN pliers, WDH30, WDH70, WDH10 safety rests

WXR3 power unit with WXHAP200 hot air pencil

(120w / 24 v), WXP120 soldering iron (120w / 24v),

(200w / 24 v), WXDP120 desoldering iron

WVP vacuum pick-up, PDN pliers, WDH30, WDH70, WDH10 safety rests

(200w / 24v), WXDP120 desoldering iron (120w / 24v),

WXP65 soldering iron (65w / 24v), WVP vacuum pick-up,

Power Response

WXR3 power unit with WXHAP200 hot air pencil (200w / 24v), WXDV120 desoldering iron (120w / 24v), WXP65 soldering iron (65w / 24v), WVP vacuum pick-up, PDN pliers, WDH30, WDH40, WDH10 safety rests

Order no. WXR3003

#### **WXD Desoldering stations**



#### WXD2010

WXD2020

WXD2 power unit, WXDP120 high-power desoldering iron (120w / 24 v), WDH70 safety rest and PDN pliers desoldering tiplet

iron with WDH10 safety rest and PDN pliers desoldering tiplet

Order no. WXD2010



Power Response

Order no. WXD2 power unit, WXDP 120 high-power desoldering iron WXD2020 (120w / 24v) and WDH70 safety rest, WXP120 soldering



#### **WXA** Hot air station



#### WXA2010 Set

WXA2 hot air unit, WXHAP200 (200w / 24v) hot air pencil and WDH30 safety rest

Order no. WXA2010



#### **WX Soldering stations**



#### WX1010

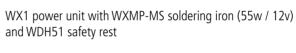


WX1 power unit with WXP120 soldering iron (120w / 24v) and WDH10 safety rest

Order no. WX1010



#### WX1011



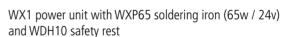


Active Tip

Order no. WX1011



#### WX1012





Order no. WX1012



#### WX2020



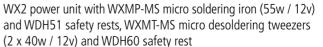


Power Response

Order no. WX2020



#### WX2021





Active Tip

Order no. WX2021



## Weller offers the best tools for every soldering challenge.





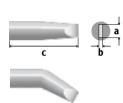
- Fast and easy tip change
- Exceptionally short heat up time
- Energy saving with standby function
- Excellent response time

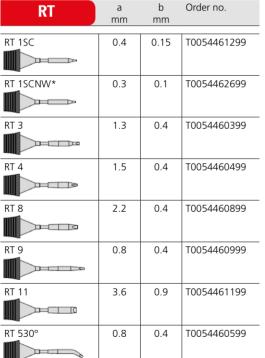


### WXMP-MS micro soldering iron set with RT3-MS tip and WDH51 safety rest

Ideal for delicate and temperature sensitive applications and for use under a microscope; uses ultra fine tips with fastest heat response and best temperature-control; cartridge tips. 40w, 12v (55w with RT 11) | Max. temperature 450°C / 850°F | Order no. T0052921799

#### Chisel





RT MS	a mm	b mm	Order no.
RT 1SCMS	0.4	0.15	T0054461599
RT 1SCNWMS*	0.3	0.1	T0054462671
RT 3MS	1.3	0.4	T0054461699
RT 4MS	1.5	0.4	T0054461899
RT 8MS	2.2	0.4	T0054462299
RT 9MS	0.8	0.4	T0054462399
RT 11MS	3.6	0.9	T0054463199
RT 5MS 30°	0.8	0.4	T0054461999
RT 3XMS 30°	1.3	0.5	T0054460373

#### Sloped



Туре	a mm	Order no.
RT 6 45°	1.2	T0054460699

Туре	a mm	Order no.
RT 6MS 45°	1.2	T0054462099

<sup>\*</sup> Non-wettable

MS tips: separate ground



## Maximum flexibility and productivity. No soldering tip calibration required.

#### Conical

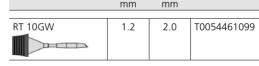


Туре	Øa mm	Order no.
RT 1	0.2	T0054460199
RT 1 NW*	0.1	T0054462599
RT 2	0.8	T0054460299

Туре	Øa mm	Order no.
		ī .
RT 1MS	0.2	T0054461499
RT 1NWMS*	0.1	T0054462571
RT 2MS	0.8	T0054461799
RT 12MS 25°	0.5	T0054463299
RT 13MS 30°	0.4	T0054463399

#### Gull wing

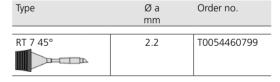




Туре	Ø a mm	b mm	Order no.
RT 10GWMS	1.2	2.0	T0054462499

#### Knife





Туре	Ø a mm	Order no.
RT 7MS 45°	2.2	T0054462199

MS tips: separate ground

#### Measuring tip

Туре	Order no.
RT Measuring tip	K1101

MS handles and MS soldering tips have to be used together. MS soldering tips are for use with MS series handles only (WXMP-MS). MS tips provide a separate ground.

MS handles for RT MS soldering tips: T0052921399 WXMP-MS soldering iron WXMP-MS soldering iron with WDH 51 safety rest T0052921799



WDH60 safety rest



- Fast and easy tip change
- Exceptionally short heat up time
- Energy saving with standby function
- Excellent response time





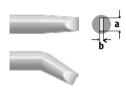
- Low price interchangeable soldering tips
- Maximum heat transfer
- Improved heater sensor positioning
- Short recovery time



#### WXP65 soldering iron set with XNTA tip and WDH10 safety rest

Small fast soldering iron. Suitable for fine soldering jobs with a high heat demand. 65w | 24v | Max. temperature 450°C / 850°F | Order no. T0052921299

#### Chisel



RTW	Ø a mm	b mm	Order no.
RTW2 45°	0.7	0.4	T0054465299
RTW3 45°	3.0	1.0	T0054465399
RTW4 45°	6.0	1.0	T0054465499
RTW9	3.0	1.0	T0054466699
RTW11	6.0	1.0	T0054466799
RTW10	10.0	1.0	T0054466899
RTW8	1.3	0.4	T0054466499

WXMT-MS micro desoldering tweezers set with tweezers tips RTW2-MS and

Slim tweezers. Ideal for soldering and desoldering very small SMD components. 2 x 40w | 12v | Max. temperature 450°C / 850°F | Order no. T0051320399

RTW-MS	Ø a mm	b mm	Order no.
RTW2MS 45°	0.7	0.4	T0054465799
RTW3MS 45°	3.0	1.0	T0054465899
RTW4MS 45°	6.0	1.0	T0054465999
RTW9MS	3.0	1.0	T0054466999
RTW11MS	6.0	1.0	T0054467099
RTW10MS	10.0	1.0	T0054467199
RTW8MS	1.3	0.4	T0054466599
RTW7NWMS*	0.8	0.4	T0054466371

#### Conical



Туре	Ø a	Order no.
	mm	
-		T
RTW1 45°	0.4	T005 44 651 99
RTW6NW* 45°	0.2	T005 44 656 99

lype	Ø a	Order no.
	mm	
RTW1MS 45°	0.4	T005 44 655 99
RTW6NWMS* 45°	0.2	T005 44 656 71

<sup>\*</sup> Non-wettable

MS tips: separate ground

MS handles and MS tweezer cartridges have to be used together.

MS tweezer cartridges are for use with MS handles only. MS tips provides separate ground.

MS handles for RTW-MS (WXMT-MS) soldering tips: T0051317999 WXMT-MS tweezer, no tip cartridge

WXMT-MS tweezer with RTW2MS tips and WDH60 safety rest T0051320399

-	C	l →

Chisel

XNT	Ø a mm	b mm	c mm	Order no.
XNT 1SCNW*	0.3	0.1	27.0	T0054488199
XNT 1SC	0.4	0.15	27.0	T0054486299
XNT H	0.8	0.4	28.0	T0054485999
XNT K	1.2	0.4	28.0	T0054486099
XNT A	1.6	0.4	28.0	T0054485199
XNT 6	1.6	0.4	29.5	T0054485699
XNT B	2.4	0.8	27.0	T0054485799

	mm	mm	mm	
XNT C	3.2	0.8	27.0	T0054485899
XNT D	4.0	0.8	28.0	T0054485399
XNT HX 45°	0.8	0.4	36.5	T0054487399
XNT 4X 45°	1.2	0.4	34.6	T0054487499
XNT AX	1.6	0.8	28.0	T0054486499
XNT BX	2.4	0.8	36.5	T0054488299
XNT MX	3.2	0.8	37.5	T0054488399

Ø a b c Order no.

#### Sloped



Туре	a mm	Order no.
XNT 4	1.2	T0054485599
XNT AA 45°	1.6	T0054488499
XNT BB 45°	2.4	T0054488599

Туре	a mm	Order no.
XNT CC 45°	3.2	T0054488699
XNT F 45°	1.2	T0054488799

#### Conical



Туре	Ø a mm	c mm	Order no.
XNT 1	0.5	27.0	T0054485099

Туре	Ø a mm	c mm	Order no.
XNT S	0.4	37.5	T0054486899
XIII 3	0.4	37.3	10034480833

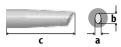
#### Knife



lype	w a mm	c mm	Order no.
XNT KN	2.0	33.0	T0054486399

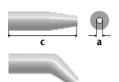
<sup>\*</sup> Non-wettable

#### Gull wing



XNT	b mm	c mm	Order no.
XNT GW 1	2.0	33.0	T0054485499
XNT GW 2	1.5	27.5	T0054488099

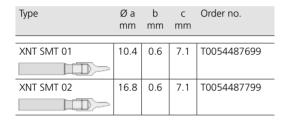
#### Round



Туре	Ø a mm	c mm	Order no.
VALUE 4.6			
XNT 1S	0.2	28.5	T0054485299
XNT 1LX	0.2		T0054487299

Туре	Ø a mm	c mm	Order no.
XNT 1X	0.4	28.0	T0054486599
XNT 1SLX 45°	0.4	39.5	T0054487599

#### SMT



Туре		b mm		Order no.
XNT SMT 03	20.8	0.6	7.1	T0054487899

#### Accessories

Туре	Ø a mm	c mm	Order no.
Measuring tip			K1131
- '			
XNT Screw M4		26.0	T0054487999

Type	Order no.
Barrel	T0058765758
Barrel for bent tips	T0058765767





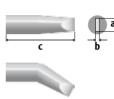
- Low price interchangeable soldering tips
- Maximum heat transfer
- Improved heater sensor positioning
- Short recovery time



# WXP120 soldering iron set with XTB tip and WDH10 safety rest

Versatile 120w iron for demanding applications. Suitable for use on small and large components within applications with a higher heat demand. 120w | 24v | Max. temperature 450°C / 850°F | Order no. T0052920299

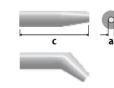
#### Chisel



ХТ	Ø a mm	b mm	c mm	Order no.
XT H	0.8	0.4	36.5	T0054471399
	0.6	0.4	30.3	10034471399
XT A	1.6	0.7	36.5	T0054470399
XT AL	1.6	1.0	39.5	T0054470199
XT ASL	1.6	0.45	36.5	T0054474099
XT M	3.2	1.2	39.5	T0054470299
XT B	2,.4	0.8	36.0	T0054470499
XT BSL	2.4	0.45	36.0	T0054474199
XT B SL	2.5	0.8	36.3	T0054473899
XT C	3.2	0.8	36.0	T0054470599

Туре	Ø a mm	b mm	c mm	Order no.
XT D	4.6	0.8	34.5	T0054470699
XT CSL	3.2	0.45	36.0	T0054474299
XT E	5.9	1.2	34.5	T0054470799
XT DL	4.6	0.8	39.5	T0054473699
XT MX	3.2	0.8	53.5	T0054474599
XT HX	0.8	0.4	51.5	T0054473799
XT AX 30°	1.6	0,.7	51.5	T0054474399
XT BX 30°	2.4	0.8	51.5	T0054474499

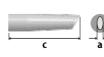
#### Round



Туре	Ø a mm	c mm	Order no.
XT BS	2.4	36.5	T0054471599
XT CS	3.2	36.5	T0054471699

Туре	Ø a mm	c mm	Order no.
XT DS	5.0	34.5	T0054471799

#### Sloped

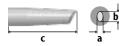


Туре	a mm	c mm	Order no.
XT F 30°	1.2	36.5	T0054471899
XT AA 60°	1.6	36.5	T0054470899
XT BB 45°	2.4	36.5	T0054470999

Туре	а	C	Order no.
	mm	mm	
XT CC 45°	3.2	36.5	T0054471099
XT DDH 45°	4.0	40.5	T0054473099
XT AA 60 °	1.6	36.5	T0054470899



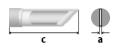
#### Gull wing



XT	Ø a mm		c mm	Order no.
XT GW1	2.3	3.2	36.5	T0054471299
XT GW2	3.5	4.8	36.5	T0054473599

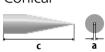
Туре		b mm		Order no.
XT GW3	0.8	0.9	41.5	T0054473999

#### Knife



Туре	Ø a	С	Order no.
	mm	mm	
XT KN 60°	2.0	45.0	T0054471199

#### Conical

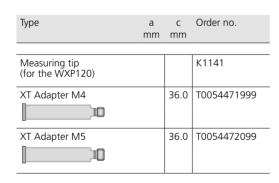


Туре	Ø a mm	c mm	Order no.
XT O	1.0	36.5	T0054471499

#### Soldering head (SMT blade-style)

Туре	a mm	b mm	Order no.
			T
SMT blade soldering head	10.0	4.0	T0054473190
SMT blade soldering head	20.0	4.0	T0054473290
SMT blade soldering head	33.0	4.0	T0054473390
XT soldering head adapter			T0054473499

#### Accessories



Туре	Order no.	
Barrel	WXP120	T0058765711
Barrel for bent tips	WXP120	T0058765766

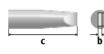




# WXP200 soldering iron set with XHTD tip and WDH31 safety rest

200 watts high power soldering iron. Ideal for those applications with the highest heat demands e.g, LED backpanels or HF shieldings. 200w | 24v | Max. temperature 450°C / 850°F | Order no. T0052920699

#### Chisel





XHT	Ø a mm	b mm	c mm	Order no.
XHT C	3.2	1.2	48.0	T0054480499
XHT D	5.0	1.2	48.0	T0054480199

Туре	Ø a mm	b mm	c mm	Order no.
XHT E	7.6	1.5	48.0	T0054480299
XHT F	9.3	2.0	48.0	T0054480599

#### Accessories

Туре	a mm	b mm	Order no.
Barrel			T0058763725



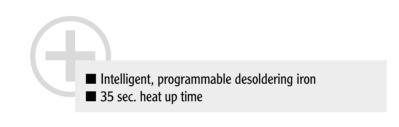




# WXDP120 desoldering iron set 120W with XDS3 AND XDS5 desoldering tiplets and WDH70 safety rest

The fastest desoldering iron, reaching operating temperature in 35 seconds, it makes the most difficult desoldering challenge easy. Integrated solder collector. 120w | 24v | Max. temperature 450°C / 850°F | Order no. T0051320299





# WXDV120 desoldering iron set 120W with XDS3 AND XDS5 desoldering tiplets and WDH40 safety rest

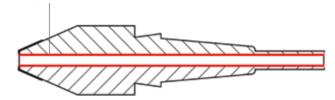
The fastest inline desoldering iron, reaching operating temperature in 35 seconds, it makes the most difficult desoldering challenge easy. Disposable solder collector chamber. 120w | 24v | Max. temperature 450°C / 850°F | Order no. T0051320599

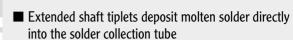
#### XDSL series desoldering tiplets 📾

For use with the WXDP120 / WXDV120 desoldering iron.



High-quality high-grade stainless-steel liner





- Easy change tiplet design
- Stainless-steel tube liner for maximum durability
- Minimize tip cleaning time by changing the tiplet and suction path simultaneously
- Optimized at the lowest temperature, tiplet life is extended up to three times

Model number		Order number	A (ID)	А	B (OD)	В	C (Length)	C
XDSL1	——(B)	T0051325999	Ø 1.4 mm Ø 0.0651 in		Ø 2.5 mm Ø 0.0984 in		Ø 10.5 mm Ø 0.4134 in	
XDSL2	—(B)	T0051326099	Ø 3.0 mm Ø 0.1181 in	Λ	Ø 5.3 mm Ø 0.2087 in		Ø 10.5 mm Ø 0.4134 in	
XDSL3		T0051326199	Ø 1.0 mm Ø 0.0394 in	1	Ø 2.3 mm Ø 0.0906 in	Ŧ	Ø 10.5 mm Ø 0.4134 in	
XDSL4		T0051326299	Ø 1.2 mm Ø 0.0472 in	W	Ø 2.5 mm Ø 0.0984 in		Ø 10.5 mm Ø 0.4134 in	
XDSL5		T0051326399	Ø 1.8 mm Ø 0.0709 in		Ø 3.3 mm Ø 0.1299 in		Ø 10.5 mm Ø 0.4134 in	
XDSL6		T0051326499	Ø 0.7 mm Ø 0.0276 in		Ø 1.9 mm Ø 0.0748 in		Ø 16.5 mm Ø 0.6496 in	
XDSL7		T0051326599	Ø 1.2 mm Ø 0.0472 in	-	Ø 2.7 mm Ø 0.1063 in	_	Ø 16.5 mm Ø 0.6496 in	_
XDSL8		T0051326699	Ø 1.5 mm Ø 0.0591 in	-	Ø 2.9 mm Ø 0.1142 in	_	Ø 10.5 mm Ø 0.4134 in	_
XDS9		T0051325899 (Measuring tip)	Ø .55 mm Ø 0.0217 in	_	Ø 2.2 mm Ø 0.0866 in	_	Ø 11.0 mm Ø 0.4331 in	_





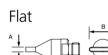


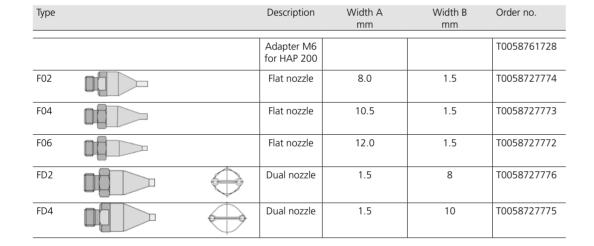
- Extensive range of nozzles to meet every application need
- Powerful 200 Watts design for comfortable and precise operation
- Ideal for working on surface mounted components and suitable for EPA areas.

#### WXHAP 200 Hot air iron set with RO4 AND RO6 hot air nozzles and WDH 30 safety rest

Hot-air iron for soldering SMD devices. The integrated ion trap allows an ionic free air flow. 200 W | 24 V | Max. temperature 550°C / 999°F | Order no. T0052712099

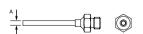
#### Hot-air nozzles **WXHAP 200** Flat nozzle (Typ F)





#### **Hot-air nozzles WXHAP 200** Round nozzle (Typ R)









Туре		Description	Ø mm	Distance C mm	Length C mm	Order no.
R02		Round nozzle	0.8			T0058727823
R04		Round nozzle	1.2			T0058727821
R06		Round nozzle	3.0			T0058727822
R10		Round nozzle long	2.0		50	T0058727787
R08		Round nozzle long bent	2.0		50	T0058727786

#### Hot air nozzle WXHAP 200 2 sides heated (type D, length X =heated side)

2 sides heated

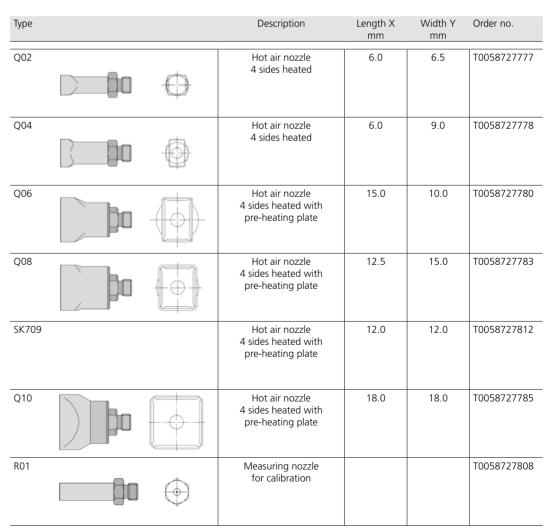


Туре		Description	Length X mm	Width Y mm	Order no.
D04		Adapter M6 for HAP 200	10.5	10.5	T0058727779
D06	þo	Flat nozzle	13.0	10.0	T0058727782
D08		Flat nozzle	15.0	10.0	T0058727781
D10		Flat nozzle	18.0	10.0	T0058727784

#### Hot air nozzle WXHAP 200 All 4 sides heated (type Q)

4 sides heated









#### WX peripheral fume extraction units



#### Zero-Smog® 4V

Mobile fume extraction unit for large areas, with built-in turbine and pressure regulator for constant volume flow. Up to 4 work places.

Order no. T0053660299



#### Zero-Smog® 6V

Mobile fume extraction for large areas, with a built-in turbine. Up to 6 work places.

Order no. T0053666299



#### WX peripheral heating plates



#### WHP1000

Preheating plate 1000w | 120v Heated surface area: 220 x 150 mm Order no. WHP1000



#### WHP3000, 600 W

Infrared preheating plate 600w | 120v Heated surface area: 120 x 190 mm

Order no. WHP3000

### &

#### WX compatible heating plate



#### WXHP120

Preheating plate 120 W | 24 V Heated surface area: 80 x 50 mm Order no. T0052702999



#### WX compatible soldering bath



#### WXSB200

Soldering bath 200 W | 24 V Soldering bath size: 58 x 33 x 19 mm Order no. T0052704399



#### WX adapter / accessories



WX Adapter for PC

Order no. T0058764711



WX Adapter for Zero-Smog® and preheat plates

Order no. T0058764712



WX Connection cable, 2 m

Order no. T0058764710



Foot switch WXA | WXD | WXR

Order no. T0058764746



#### Features common to all:

- Material touch panels are made of antistatic glass
- Mains supply 120 VAC / 60Hz
- USB interface and RS 232 interface
- Temperature stability  $\pm 2^{\circ}$ C ( $\pm 4^{\circ}$ F)



# **WX1**Soldering power unit

170 x 151 x 130 mm (LxWxH) (6.69 x 5.94 x 5.12 inch) 3.2 kg Order No. WX1



### WX2

#### Soldering power unit

170 x 151 x 130 mm (LxWxH) (6.69 x 5.94 x 5.12 inch) 3.2 kg Order No. WX2



#### **WXD2**

#### Desoldering power unit

170 x 151 x 130 mm (LxWxH) (6.69 x 5.94 x 5.12 inch) 3.8 kg Order No. WXD2





170 x 151 x 130 mm (LxWxH) (6.69 x 5.94 x 5.12 inch) 3.8 kg Order No. WXA2





273 x 235 x 102 mm (LxWxH) (10.75 x 9.25 x 4.02 inch) 6.7 kg Order No. WXR3

1 3 1 3	WX1	WX2	WXD2	WXA2	WXR3
Power consumption					
200w (255w)					
420w (600w)					
Temperature range (adjustable*)					
Sold./Desold. 100°C – 450°C (200°F – 850°F)*					
Hot air pencil 100°C – 550°C (200°F – 999°F)*  * Adjustable temperature range varies among tools					
Temperature accuracy					
Soldering $\pm$ 9°C ( $\pm$ 17°F)					
WXHAP200 Hot air pencil $\pm$ 30°C ( $\pm$ 54°F)					
Desoldering ± 9°C (± 17°F)					
Temperature stability ± 6°C (± 10° F)					
Air flow rate					
35 I/min					
0 – 20 l/min.					
Pressure					
Inlet pressure 4–6 bar (58 – 87 psi), oil-free, dry compressed air					
Inlet pressure, 4–6 bar (58–87 psi), oil-free,					
dry compressed air or nitrogen (N2)					
Pump					
Intermittant mode: max. hot air 15 l/min					
Intermittant mode: max. vac. 0.7 bar, delivery rate 18 l/min					
Max. vacuum 0.5 bar, max. delivery rate 1.7 l/min					

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