



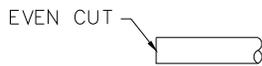
**Model 72991**  
**SMB JACK R/A CRIMP, RG178, 196**

**Cable Types and Crimp Die Information**

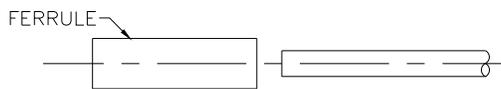
Connector Model #	Cable Groups	Crimp Die Cavity Size for Outer Ferrule
72991	RG178, 196	.105 (2.67)

**Cable Assembly Instructions**

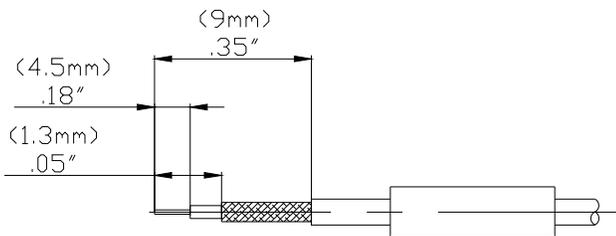
1. CUT CABLE END EVENLY AND PERPENDICULAR



2. SLIDE OUTER FERRULE OVER CABLE END.

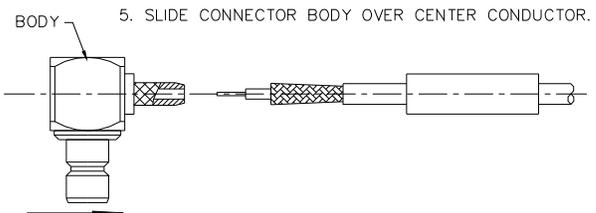


3. STRIP CABLE JACKET, BRAID, AND DIELECTRIC TO SPECIFICATION LENGTHS.



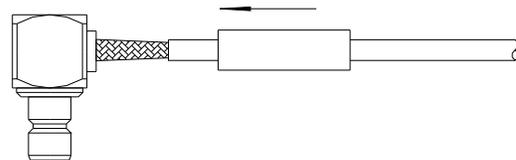
RECOMMENDED STRIP LENGTHS

4. FLARE BRAID END SLIGHTLY.

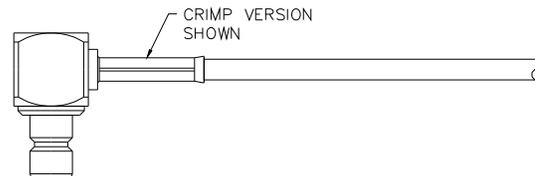


5. SLIDE CONNECTOR BODY OVER CENTER CONDUCTOR.

6. SLIDE OUTER FERRULE OVER BRAID AND UP AGAINST BODY ASSEMBLY.



7. CRIMP OUTER FERRULE WITH APPROPRIATE CRIMP TOOL.



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 Fax: 425-446-5844  
**Europe:** 31-(0) 40 2675 150 **International:** 425-446-5500  
**Where to Buy:** [www.pomonaelectronics.com](http://www.pomonaelectronics.com)

All dimensions are in inches. Tolerances (except noted): .xx = ±.02" (.51 mm), .xxx = ±.005" (.127 mm). All specifications are to the latest revisions. Specifications are subject to change without notice. Registered trademarks are the property of their respective companies.  
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