GF Data Sheet

## EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

36-60Vdc Input; 12.0Vdc Output; 11A Output Current

### **RoHS Compliant**





#### **Applications**

- Distributed Power Architectures
- Wireless Networks
- Access and Optical Network Equipment
- Enterprise Networks including Power over Ethernet (PoE)

#### **Options**

- Negative Remote On/Off logic
- Over current/Over temperature/Over voltage protections (Auto-restart)

#### **Features**

- Compliant to RoHS II EU "Directive 2011/65/EU"
- Compliant to REACH Directive (EC) No 1907/2006
- Compatible in a Pb-free or SnPb reflow environment
- High efficiency 95% at 12V full load
- Industry standard, DOSA compliant, Eighth brick footprint 57.9mm x 22.9mm x 8.95mm (2.28in x 0.90in x 0.352in)
- Wide Input voltage range: 36-60 Vdc
- Tightly regulated output
- Constant switching frequency
- Positive Remote On/Off logic
- Input under/over voltage protection
- Output overcurrent/voltage protection
- Over-temperature protection
- Remote sense
- No minimum load required
- No reverse current during output shutdown
- Output Voltage adjust: 80% to 110% of Vo,nom
- Operating temperature range (-40°C to 85°C)
- UL\* 60950-1Recognized, CSA† C22.2 No. 60950-1-03 Certified, and VDE<sup>‡</sup> 0805:2001-12 (EN60950-1) Licensed
- CE mark meets 73/23/EEC and 96/68/EEC directives§
- Meets the voltage and current requirements for ETSI 300-132-2 and complies with and licensed for Basic insulation rating per EN60950-1
- 2250 Vdc Isolation tested in compliance with IEEE 802.3<sup>n</sup> PoE standards
- ISO\*\*9001 and ISO 14001 certified manufacturing facilities

<sup>\*</sup> UL is a registered trademark of Underwriters Laboratories, Inc.

 $<sup>^\</sup>dagger$  CSA is a registered trademark of Canadian Standards Association.

<sup>&</sup>lt;sup>‡</sup> VDE is a trademark of Verband Deutscher Elektrotechniker e.V.

<sup>§</sup> This product is intended for integration into end-user equipment. All of the required procedures of end-use equipment should be followed. 

I IEEE and 802 are registered trademarks of the Institute of Electrical and Electronics Engineers, Incorporated.

<sup>\*\*</sup> ISO is a registered trademark of the International Organization of Standards

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#### **Absolute Maximum Ratings**

Stresses in excess of the absolute maximum ratings can cause permanent damage to the device. These are absolute stress ratings only, functional operation of the device is not implied at these or any other conditions in excess of those given in the operations sections of the data sheet. Exposure to absolute maximum ratings for extended periods can adversely affect the device reliability.

Parameter	Device	Symbol	Min	Max	Unit
Input Voltage					
Continuous	All	V <sub>IN</sub>	-0.3	60	$V_{dc}$
Transient (≤10 ms)	All	V <sub>IN,trans</sub>	-0.3	75	$V_{dc}$
Operating Ambient Temperature	All	T <sub>A</sub>	-40	85	°C
(see Thermal Considerations section)					
Storage Temperature	All	T <sub>stg</sub>	-55	125	°C
I/O Isolation voltage (100% factory Hi-Pot tested)	All	_	_	2250	$V_{dc}$

#### **Electrical Specifications**

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions.

Parameter	Device	Symbol	Min	Тур	Max	Unit
Operating Input Voltage	All	V <sub>IN</sub>	36	48	60	V <sub>dc</sub>
Maximum Input Current $ (V_{IN} \! = \! V_{IN,  min} \text{ to } V_{IN,  max},  I_0 \! = \! I_{O,  max} ) $	All	I <sub>IN,max</sub>		4.0	4.4	A <sub>dc</sub>
Input No Load Current $(V_{\text{IN}} = V_{\text{IN}, \text{nom}}, I_{\text{O}} = 0,  \text{module enabled})$	All	l <sub>IN,No</sub> load			75	mA
Input Stand-by Current $(V_{\text{IN}} = V_{\text{IN}, \text{nom}}, \text{module disabled})$	All	I <sub>IN,stand-by</sub>			20	mA
Inrush Transient	All	I²t			0.5	A <sup>2</sup> s
Input Reflected Ripple Current, peak-to-peak (5Hz to 20MHz, 1µH source impedance; V <sub>IN, min</sub> to V <sub>IN, max</sub> , Io= I <sub>omox</sub> ; See Test configuration section)	All			20		mA <sub>p-p</sub>
Input Ripple Rejection (120Hz)	All			50		dB

#### CAUTION: This power module is not internally fused. An input line fuse must always be used.

This power module can be used in a wide variety of applications, ranging from simple standalone operation to an integrated part of sophisticated power architectures. To preserve maximum flexibility, internal fusing is not included, however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a time-delay fuse with a maximum rating of 8 A (see Safety Considerations section). Based on the information provided in this data sheet on inrush energy and maximum dc input current, the same type of fuse with a lower rating can be used. Refer to the fuse manufacturer's data sheet for further information.

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# EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules 36–60Vdc Input; 12.0Vdc Output; 11A Output Current

## **Electrical Specifications** (continued)

Parameter	Device	Symbol	Min	Тур	Max	Unit
Nominal Output Voltage Set-point	AII	.,	44.76	120	122/	.,
V <sub>IN</sub> =V <sub>IN, min</sub> , I <sub>O</sub> =I <sub>O, max</sub> , T <sub>A</sub> =25°C)	All	$V_{O, set}$	11.76	12.0	12.24	V <sub>dc</sub>
Output Voltage						
(Over all operating input voltage, resistive load, and	All	Vo	-3.0	_	+3.0	% V <sub>O, set</sub>
temperature conditions until end of life) Output Regulation						
Line (V <sub>IN</sub> =V <sub>IN, min</sub> to V <sub>IN, max</sub> )	All		_	_	0.2	% V <sub>O, set</sub>
Load (Io=Io, min to Io, max)	All			_	0.2	% Vo. set
Temperature (T <sub>ref</sub> =T <sub>A, min</sub> to T <sub>A, max</sub> )	All		_	_	1.0	% V <sub>O, set</sub>
Output Ripple and Noise on nominal output						
$(V_{IN}=V_{IN, nom}, I_O=I_{O, max}, T_A=T_{A, min} \text{ to } T_{A, max})$						
RMS (5Hz to 20MHz bandwidth)	All		_	_	30	mV <sub>rms</sub>
Peak-to-Peak (5Hz to 20MHz bandwidth)	All		_	_	100	$mV_{pk-pk}$
External Capacitance	All	Co	100	_	2,000	μF
Output Current	All	lo	0	_	11	A <sub>dc</sub>
Output Current Limit Inception (Hiccup Mode )	All	I <sub>O, lim</sub>	105	115	130	% l <sub>o</sub>
(V <sub>0</sub> = 90% of V <sub>0, set</sub> )						
Output Short-Circuit Current	All	I <sub>O. s/c</sub>		3	5	A <sub>rms</sub>
(V <sub>0</sub> ≤250mV) ( Hiccup Mode )		10,3/0			, and the second	
Efficiency	All	η		95		%
V <sub>IN</sub> = V <sub>IN, nom</sub> , T <sub>A</sub> =25°C						
$I_0=I_{0, max}$ , $V_0=V_{0, set}$						
Switching Frequency (Input ripple is ½ f <sub>sw</sub> )	All	$f_{\text{sw}}$		330		kHz
Dynamic Load Response						
$(dIo/dt=0.1A/\mu s; V_{IN}=V_{IN, nom}; T_A=25°C)$						
Load Change from Io= 50% to 75% or 25% to 50%						
of lo,max;						
Peak Deviation	All	$V_{pk}$	_	3	_	% V <sub>O, set</sub>
Settling Time (Vo<10% peak deviation)	All	ts	_	200	_	μS
$(dIo/dt=1A/\mu s; V_{IN} = V_{IN, nom}; T_A=25°C)$						
Load Change from Io= 50% to 75% or 25% to 50%						
of lo,max;						
Peak Deviation	All	$V_{pk}$	_	5	_	$\% V_{O, set}$
Settling Time (Vo<10% peak deviation)	All	ts	_	200	_	μS

## **Isolation Specifications**

Parameter	Device	Symbol	Min	Тур	Max	Unit
Isolation Capacitance	All	C <sub>iso</sub>	_	1000	_	pF
Isolation Resistance	All	Riso	10	_	_	ΜΩ
I/O Isolation Voltage (100% factory Hi-pot tested)	All	All	_	_	2250	$V_{dc}$

## **General Specifications**

Parameter	Device	Symbol	Min	Тур	Max	Unit
Calculated Reliability based upon Telcordia SR-332 Issue 2: Method I Case 3 (I <sub>0</sub> =80%I <sub>0</sub> , max, T <sub>A</sub> =40°C,	All	FIT	315.1			109/Hours
airflow = 200 lfm, 90% confidence)	All	MTBF	3,173,243			Hours
Weight (Open Frame)	All		_	19 (0.67)	_	g (oz.)

## EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

36-60Vdc Input; 12.0Vdc Output; 11A Output Current

#### **Feature Specifications**

Unless otherwise indicated, specifications apply over all operating input voltage, resistive load, and temperature conditions. See Feature Descriptions for additional information.

Parameter	Device	Symbol	Min	Тур	Max	Unit
Remote On/Off Signal Interface						
$(V_{IN}=V_{IN,min}$ to $V_{IN,max}$ ; open collector or equivalent,						
Signal referenced to V <sub>IN-</sub> terminal)						
Negative Logic: device code suffix "1"						
Logic Low = module On, Logic High = module Off						
Positive Logic: No device code suffix required						
Logic Low = module Off, Logic High = module On						
Logic Low - Remote On/Off Current	All	I <sub>on/off</sub>	_	_	1.0	mA
Logic Low - On/Off Voltage	All	V <sub>on/off</sub>	-0.7	_	1.0	$V_{dc}$
Logic High Voltage – (Typ = Open Collector)	All	V <sub>on/off</sub>	2.0		5.0	$V_{dc}$
Logic High maximum allowable leakage current	All	I <sub>on/off</sub>	_	_	10	μΑ
Turn-On Delay¹ and Rise Times						
(I <sub>O</sub> =I <sub>O, max</sub> , V <sub>IN</sub> =V <sub>IN, nom</sub> , T <sub>A</sub> = 25 °C)						ļ
Case 1: On/Off input is set to Logic Low (Module ON) and then input power is applied ( $T_{delay}$ from instant at which $V_{IN} = V_{IN,min}$ until $V_{O} = 10\%$ of $V_{O,set}$ )	All	T <sub>delay</sub>	-	25	30	msec
Case 2: Input power is applied for at least 1 second and then the On/Off input is set from OFF to ON ( $T_{delay}$ from instant $V_{on/off}$ toggles until $V_{o} = 10\%$ of $V_{o,set}$ ).	All	T <sub>delay</sub>	_	12	20	msec
Output voltage Rise time (time for Vo to rise from 10% of $V_{o,set}$ to 90% of $V_{o,set}$ )	All	T <sub>rise</sub>	_	10	15	msec
Output voltage overshoot – Startup	All				3	% V <sub>O, set</sub>
$I_{O}{=}\ I_{O,max},\ V_{IN}{=}V_{IN,min}$ to $V_{IN,max},\ T_{A}=25\ ^{\circ}C$	All			_	3	% VO, set
Remote Sense Range	All	V <sub>SENSE</sub>			10	% V <sub>O, set</sub>
(Max voltage drop is 0.5V)						
Output Voltage Adjustment Range <sup>2</sup>	All		80		110	% V <sub>O, set</sub>
Output Overvoltage Protection	All	V <sub>O, limit</sub>	13.8	_	16.5	V <sub>dc</sub>
Input Undervoltage Lockout	All	V <sub>UVLO</sub>				
Turn-on Threshold			30	34.5	36	$V_{dc}$
Turn-off Threshold			30	32.5	_	$V_{dc}$
Hysterisis			1.5	2.0	_	$V_{dc}$
Input Overvoltage Lockout	All	V <sub>OVLO</sub>				
Turn-off Threshold			_	64	66	V <sub>dc</sub>
Turn-on Threshold			60	62	_	$V_{dc}$
Hysterisis			1	2	_	V <sub>dc</sub>

#### Notes:

<sup>1.</sup> The module has an adaptable extended Turn-On Delay interval, T<sub>delay</sub>, of 4 seconds. The extended T<sub>delay</sub> will occur when the module restarts following either: 1) the rapid cycling of Vin from normal levels to less than the Input Undervoltage Lockout (which causes module shutdown), and then back to normal; or 2) toggling the on/off signal from on to off and back to on without removing the input voltage. The normal Turn-On Delay interval, T<sub>delay</sub>, will occur whenever a module restarts with input voltage removed from the module for the preceding 1 second.

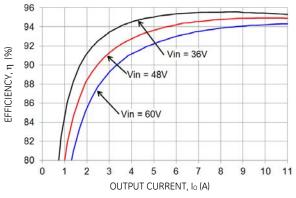
<sup>2.</sup> Maximum trim up possible only for Vin>40V

## EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

36-60Vdc Input; 12.0Vdc Output; 11A Output Current

#### **Characteristic Curves**

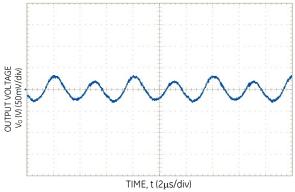
The following figures provide typical characteristics for the EVK011A0B (12V, 11A) at 25°C. The figures are identical for either positive or negative remote On/Off logic.



OUTPUT CURRENT OUTPUT VOLTAGE
IolAl (5A/div) V<sub>0</sub> M/ (200mV/div) V<sub>0</sub> M/ (200mV/div) (Aip) (Aip)

Figure 1. Converter Efficiency versus Output Current.

Figure 4. Transient Response to 1.0A/ $\mu$ S Dynamic Load Change from 50% to 75% to 50% of full load ( $V_{IN} = V_{IN,NOM}$ ),  $C_0$ =100 $\mu$ F.



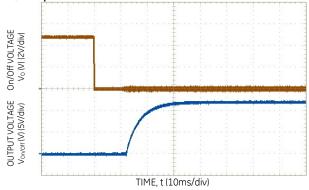
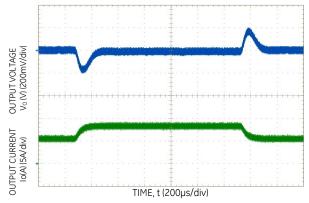


Figure 2. Typical output ripple and noise ( $V_{IN} = V_{IN,NOM}$ ,  $I_0 = I_{0,max}$ ).

Figure 5. Typical Start-up Using Remote On/Off, negative logic version shown ( $V_{IN} = V_{IN,NOM}$ ,  $I_O = I_{O,max}$ ).



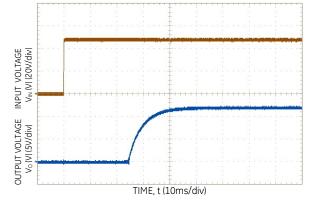


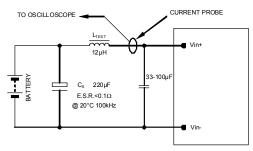
Figure 3. Transient Response to 0.1A/ $\mu$ S Dynamic Load Change from 50% to 75% to 50% of full load ( $V_{IN} = V_{IN,NOM}$ ),  $C_0$ =100 $\mu$ F.

Figure 6. Typical Start-up Using Input Voltage ( $V_{IN} = V_{IN,NOM}$ ,  $I_0 = I_{0,max}$ ).

## EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

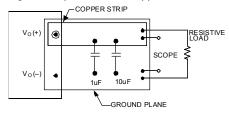
36-60Vdc Input; 12.0Vdc Output; 11A Output Current

#### **Test Configurations**



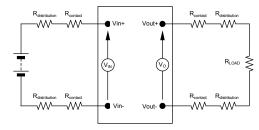
NOTE: Measure input reflected ripple current with a simulated source inductance (L<sub>TEST</sub>) of 12µH. Capacitor C<sub>S</sub> offsets possible battery impedance. Measure current as shown above

Figure 7. Input Reflected Ripple Current Test Setup.



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Figure 8. Output Ripple and Noise Test Setup.



NOTE: All voltage measurements to be taken at the module terminals, as shown above. If sockets are used then Kelvin connections are required at the module terminals to avoid measurement errors due to socket contact resistance.

Figure 9. Output Voltage and Efficiency Test Setup.

Efficiency 
$$\eta = \frac{V_0. I_0}{V_{IN}. I_{IN}} \times 100 \%$$

#### **Design Considerations**

#### **Input Filtering**

The power module should be connected to a low ac-impedance source. Highly inductive source impedance can affect the stability of the power module. For the test configuration in Figure 7 a 33–100µF electrolytic capacitor (ESR<0.1 $\Omega$  at 100kHz), mounted close to the power module helps ensure the stability of the unit. Consult the factory for further application quidelines.

#### **Safety Considerations**

For safety-agency approval of the system in which the power module is used, the power module must be installed in compliance with the spacing and separation requirements of the end-use safety agency standard, i.e., UL 60950-1-3, CSA C22.2 No. 60950-00, and VDE 0805:2001-12 (IEC60950-1).

If the input source is non-SELV (ELV or a hazardous voltage greater than 60 Vdc and less than or equal to 75Vdc), for the module's output to be considered as meeting the requirements for safety extra-low voltage (SELV), all of the following must be true:

- The input source is to be provided with reinforced insulation from any other hazardous voltages, including the ac mains.
- One V<sub>IN</sub> pin and one V<sub>OUT</sub> pin are to be grounded, or both the input and output pins are to be kept floating.
- The input pins of the module are not operator accessible.
- Another SELV reliability test is conducted on the whole system (combination of supply source and subject module), as required by the safety agencies, to verify that under a single fault, hazardous voltages do not appear at the module's output.

**Note:** Do not ground either of the input pins of the module without grounding one of the output pins. This may allow a non-SELV voltage to appear between the output pins and around.

The power module has extra-low voltage (ELV) outputs when all inputs are ELV.

All flammable materials used in the manufacturing of these modules are rated 94V-0, or tested to the UL60950 A.2 for reduced thickness.

For input voltages exceeding –60 Vdc but less than or equal to –75 Vdc, these converters have been evaluated to the applicable requirements of BASIC INSULATION between secondary DC MAINS DISTRIBUTION input (classified as TNV-2 in Europe) and unearthed SELV outputs.

The input to these units is to be provided with a maximum 8 A time-delay fuse in the ungrounded lead.

## EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

36-60Vdc Input; 12.0Vdc Output; 11A Output Current

### **Feature Description**

#### Remote On/Off

Two remote on/off options are available. Positive logic turns the module on during a logic high voltage on the ON/OFF pin, and off during a logic low. Negative logic remote On/Off, device code suffix "1", turns the module off during a logic high and on during a logic low.

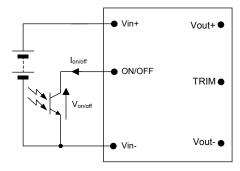


Figure 10. Remote On/Off Implementation.

To turn the power module on and off, the user must supply a switch (open collector or equivalent) to control the voltage ( $V_{\text{on/off}}$ ) between the ON/OFF terminal and the  $V_{\text{IN}}(-)$  terminal (see Figure 10). Logic low is  $0V \leq V_{\text{on/off}} \leq 1.0V$ . The maximum  $I_{\text{on/off}}$  during a logic low is 1mA, the switch should be maintain a logic low level whilst sinking this current.

During a logic high, the typical maximum  $V_{on/off}$  generated by the module is 5V, and the maximum allowable leakage current at  $V_{on/off} = 5V$  is  $1\mu A$ .

If not using the remote on/off feature:

For positive logic, leave the ON/OFF pin open.

For negative logic, short the ON/OFF pin to  $V_{IN}(-)$ .

#### **Remote Sense**

Remote sense minimizes the effects of distribution losses by regulating the voltage at the remote-sense connections (See Figure 11). The voltage between the remote-sense pins and the output terminals must not exceed the output voltage sense range given in the Feature Specifications table:

 $[V_0(+) - V_0(-)] - [SENSE(+) - SENSE(-)] \le 0.5 \text{ V}$ 

Although the output voltage can be increased by both the remote sense and by the trim, the maximum increase for the output voltage is not the sum of both. The maximum increase is the larger of either the remote sense or the trim. The amount of power delivered by the module is defined as the voltage at the output terminals multiplied by the output current. When using remote sense and trim, the output voltage of the module can be increased, which at the same output current would increase the power output of the module. Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power (Maximum rated power = Vo,set x Io,max).

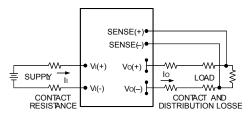


Figure 11. Circuit Configuration for remote sense.

#### Input Undervoltage Lockout

At input voltages below the input undervoltage lockout limit, the module operation is disabled. The module will only begin to operate once the input voltage is raised above the undervoltage lockout turn-on threshold,

Once operating, the module will continue to operate until the input voltage is taken below the undervoltage turn-off threshold,  $V_{UV/OFF}$ .

#### **Overtemperature Protection**

To provide protection under certain fault conditions, the unit is equipped with a thermal shutdown circuit. The unit will shutdown, if the thermal reference point (Figure 13), exceeds  $T_{\rm ref1}=133\,^{\circ}\text{C}$  or  $T_{\rm ref2}=140\,^{\circ}\text{C}$  (typical), but the thermal shutdown is not intended as a guarantee that the unit will survive temperatures beyond its rating. The module will automatically restart upon cool-down to a safe temperature.

#### **Output Overvoltage Protection**

The output over voltage protection scheme of the modules has an independent over voltage loop to prevent single point of failure. This protection feature latches in the event of over voltage across the output. Cycling the on/off pin or input voltage resets the latching protection feature. If the auto-restart option (4) is ordered, the module will automatically restart upon an internally programmed time elapsing.

#### **Overcurrent Protection**

To provide protection in a fault (output overload) condition, the unit is equipped with internal current-limiting circuitry and can endure current limiting continuously. At the point of current-limit inception, the unit enters hiccup mode. If the unit is not configured with auto-restart, then it will latch off following the over current condition. The module can be restarted by cycling the dc input power for at least one second or by toggling the remote on/off signal for at least one second. If the unit is configured with the auto-restart option (4), it will remain in the hiccup mode as long as the overcurrent condition exists; it operates normally, once the output current is brought back into its specified range. The average output current during hiccup is 10%  $l_{0, max}$ .

## EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

36-60Vdc Input; 12.0Vdc Output; 11A Output Current

# Feature Descriptions (continued) Output Voltage Programming

Trimming allows the output voltage set point to be increased or decreased, this is accomplished by connecting an external resistor between the TRIM pin and either the  $V_0(+)$  pin or the  $V_0(-)$  pin.

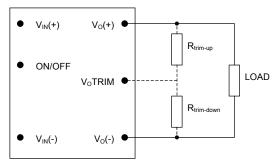


Figure 12. Circuit Configuration to Trim Output Voltage.

Connecting an external resistor ( $R_{\text{trim-down}}$ ) between the TRIM pin and the Vo(-) (or Sense(-)) pin decreases the output voltage set point. To maintain set point accuracy, the trim resistor tolerance should be  $\pm 1.0\%$ .

The following equation determines the required external resistor value to obtain a percentage output voltage change of  $\Delta\%$ 

$$R_{trim-down} = \left[\frac{511}{\Delta\%} - 10.22\right] k\Omega$$
 Where  $\Delta\% = \left(\frac{V_{o,set} - V_{desired}}{V_{o,set}}\right) \times 100$ 

For example, to trim-down the output voltage of the module by 8% to 11.04V, Rtrim-down is calculated as follows:

$$\Delta\% = 8$$

$$R_{trim-down} = \left[\frac{511}{8} - 10.22\right] k\Omega$$

$$R_{trim-down} = 53.655 \text{ K}\Omega$$

Connecting an external resistor ( $R_{trim-up}$ ) between the TRIM pin and the  $V_0(+)$  (or Sense (+)) pin increases the output voltage set point. The following equations determine the required external resistor value to obtain a percentage output voltage change of  $\Delta\%$ :

$$R_{trim-up} = \left[\frac{5.11 \times V_{o,set} \times (100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{511}{\Delta\%} - 10.22\right] k\Omega$$
 Where 
$$\Delta\% = \left(\frac{V_{desired} - V_{o,set}}{V_{o,set}}\right) \times 100$$

For example, to trim-up the output voltage of the module by 5% to 12.6V,  $R_{\text{trim-up}}$  is calculated is as follows:

$$A\% = 5$$

$$R_{trim-up} = \left[ \frac{5.11 \times 12.0 \times (100 + 5)}{1.225 \times 5} - \frac{511}{5} - 10.22 \right] k\Omega$$

$$R_{trim-up} = 938.8k\Omega$$

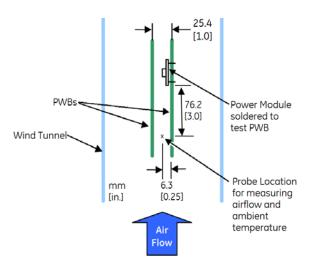
The voltage between the Vo(+) and Vo(-) terminals must not exceed the minimum output overvoltage protection value shown in the Feature Specifications table. This limit includes any increase in voltage due to remotesense compensation and output voltage set-point adjustment trim.

Although the output voltage can be increased by both the remote sense and by the trim, the maximum increase for the output voltage is not the sum of both. The maximum increase is the larger of either the remote sense or the trim. The amount of power delivered by the module is defined as the voltage at the output terminals multiplied by the output current. When using remote sense and trim, the output voltage of the module can be increased, which at the same output current would increase the power output of the module. Care should be taken to ensure that the maximum output power of the module remains at or below the maximum rated power (Maximum rated power = Vo,set × Io,max).

#### **Thermal Considerations**

The power modules operate in a variety of thermal environments; however, sufficient cooling should be provided to help ensure reliable operation.

Considerations include ambient temperature, airflow, module power dissipation, and the need for increased reliability. A reduction in the operating temperature of the module will result in an increase in reliability. The thermal data presented here is based on physical measurements taken in a wind tunnel, using automated thermo-couple instrumentation to monitor key component temperatures: FETs, diodes, control ICs, magnetic cores, ceramic capacitors, opto-isolators, and module pwb conductors, while controlling the ambient airflow rate and temperature. For a given airflow and ambient temperature, the module output power is increased, until one (or more) of the components reaches its maximum derated operating temperature, as defined in IPC-9592. This procedure is then repeated for a different airflow or ambient temperature until a family of module output derating curves is obtained.



## EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

36-60Vdc Input; 12.0Vdc Output; 11A Output Current

#### Thermal Considerations (continued)

Heat-dissipating components are mounted on the top side

The thermal reference points,  $T_{ref1}$  and  $T_{ref2}$  used in the specifications for open frame modules is shown in Figure 13. For reliable operation  $T_{ref1}$  should not exceed 128°C, and  $T_{ref2}$  should not exceed 123°C.

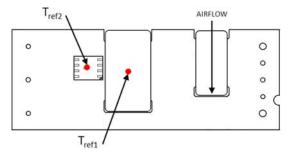


Figure 13.  $T_{\text{ref}}$  Temperature Measurement Location for open Frame Module.

#### **Heat Transfer via Convection**

Increased airflow over the module enhances the heat transfer via convection. Derating curves showing the maximum output current that can be delivered by the open frame module versus local ambient temperature (TA) for natural convection and up to 1.5m/s (300 ft./min) forced airflow are shown in Figure 14.

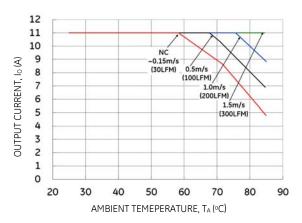


Figure 14. Output Current Derating for the Open Frame Module; Airflow in the Transverse Direction from Vout(+) to Vout(-); Vin =48V.

Please refer to the Application Note "Thermal Characterization Process For Open-Frame Board-Mounted Power Modules" for a detailed discussion of thermal aspects including maximum device temperatures.

#### **Through-Hole Soldering Information**

The RoHS-compliant (Z codes) through-hole products use the SAC (Sn/Ag/Cu) Pb-free solder and RoHS-compliant components. The RoHS-compliant with lead solder exemption (non-Z codes) through-hole products use Sn/Pb solder and RoHS-compliant components. Both non-Z and Z codes are designed to be processed through single or dual wave soldering machines. The pins have an RoHS-compliant finish that is compatible with both

Pb and Pb-free wave soldering processes. A maximum preheat rate of 3°C/s is suggested. The wave preheat process should be such that the temperature of the power module board is kept below 210°C. For Pb solder, the recommended pot temperature is 260°C, while the Pb-free solder pot is 270°C max. Not all RoHS-compliant through-hole products can be processed with paste-through-hole Pb or Pb-free reflow process. If additional information is needed, please consult with your GE representative for more details.

#### Post Solder Cleaning and Drying Considerations

Post solder cleaning is usually the final circuit-board assembly process prior to electrical board testing. The result of inadequate cleaning and drying can affect both the reliability of a power module and the testability of the finished circuit-board assembly. For guidance on appropriate soldering, cleaning and drying procedures, refer to GE Board Mounted Power Modules: Soldering and Cleaning Application Note (AN04-001).

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# EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules 36–60Vdc Input; 12.0Vdc Output; 11A Output Current

#### **EMC Considerations**

The circuit and plots in Figure 15 shows a suggested configuration to meet the conducted emission limits of EN55022 Class B.

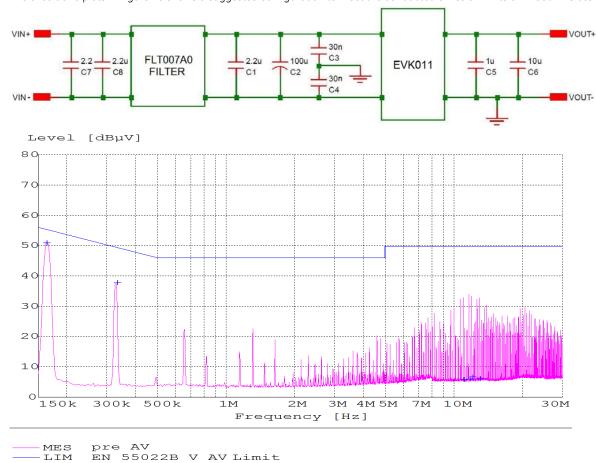


Figure 15. EMC Considerations

For further information on designing for EMC compliance, please refer to the FLT007A0 data sheet (DS05-028).

## EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

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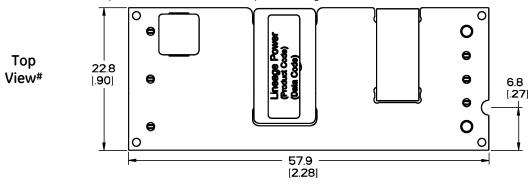
#### Mechanical Outline for Through-Hole Module

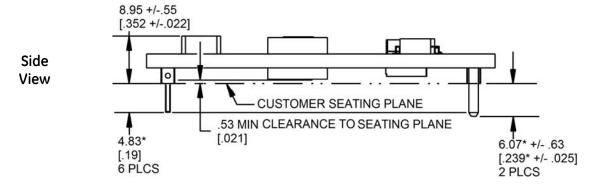
Dimensions are in millimeters and [inches].

Tolerances: x.x mm  $\pm$  0.5 mm [x.xx in.  $\pm$  0.02 in.] (Unless otherwise indicated)

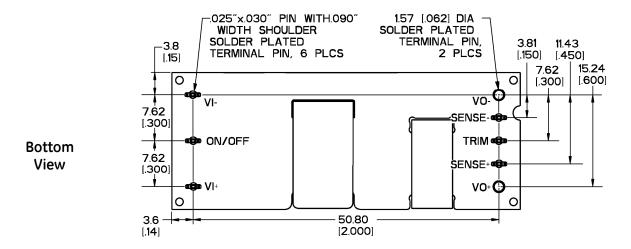
x.xx mm  $\pm$  0.25 mm [x.xxx in  $\pm$  0.010 in.]

\*Top side label includes GE name, product designation and date code.





\* For optional pin lengths, see Table 2 Device Options and Coding Scheme



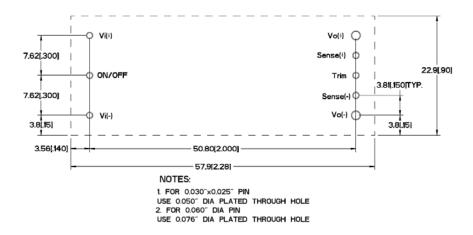
# EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

36-60Vdc Input; 12.0Vdc Output; 11A Output Current

#### **Recommended Pad Layout**

Dimensions are in millimeters and [inches]. Tolerances: x.x mm  $\pm$  0.5 mm [x.xx in.  $\pm$  0.02 in.] (Unless otherwise indicated) x.xx mm  $\pm$  0.25 mm [x.xxx in  $\pm$  0.010 in.]

#### Component Side View



TH Recommended Pad Layout (Component Side View)

# EVK011A0B Series (Eighth-Brick) DC-DC Converter Power Modules

36-60Vdc Input; 12.0Vdc Output; 11A Output Current

#### **Ordering Information**

Please contact your GE Sales Representative for pricing, availability and optional features.

#### Table 1. Device Codes

Product Codes	Input Voltage	Output Voltage	Output Current	On/Off Logic	Connector Type	Comcodes
EVK011A0B41Z	48V (36-60Vdc)	12V	11A	Negative	Through hole	150027164
EVK011A0B641Z	48V (36-60Vdc)	12V	11A	Negative	Through hole	150030268

#### Table 2. Device Options and Coding Scheme

	Characteristic	Character and Position	Definition		
	Form Factor	E	E = Eighth Brick		
gs	Family Designator	V	V = Product Series		
Ratin	Input Voltage	К	K = Wide Range, 36V-60V		
Ra	Output Current	011A0	011A0 = 011.0 Amps Maximum Output Current		
	Output Voltage	В	B = 12.0V nominal		
			Omit = Default Pin Length shown in Mechanical Outline Figures		
	Pin Length	6	$6 = Pin Length: 3.68 mm \pm 0.25mm$ , (0.145 in. $\pm 0.010$ in.)		
		8	8 = Pin Length: 2.79 mm ± 0.25mm , (0.110 in. ± 0.010 in.)		
S	Action following		Omit = Latching Mode		
ptions	Protective Shutdown	4	4 = Auto-restart following shutdown (Overcurrent/Overvoltage)		
pt.	On/Off Logic		Omit = Positive Logic		
Ō	On/On Logic	1	1 = Negative Logic		
	Customer Specific	XY	XY = Customer Specific Modified Code, Omit for Standard Code		
	RoHS		Omit = RoHS 5/6, Lead Based Solder Used		
	KUNS		Z = RoHS 6/6 Compliant, Lead free		

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