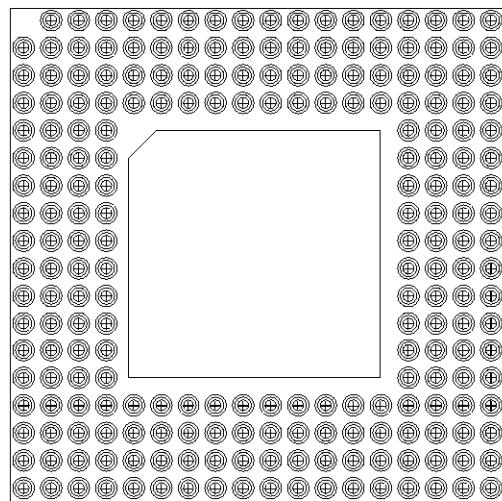


DRAWING NO

C - 210815



223 positions

## NOTE :

## 1. MATERIAL

- INSULATOR : GLASSFILLED THERMOPLASTIC POLYESTER
- SOLDER TAIL SLEEVE : BRASS
- PRESS-FIT SLEEVE : PHOSPHOR BRONZE
- CLIP : STAMPED BERYLLIUM COPPER

## 2. SLEEVE PLATING:

- PREFIX "0-" AND "2-": 5µm Sn/Pb OVER 2-3µm Ni
- PREFIX "1-" AND "3-": 0.25µm Au OVER 2-3µm Ni
- PREFIX "4-" AND "5-": 3µm Sn/Pb OVER 2-3µm Ni

## 3. INNER CONTACT PLATING

- SUFFIX "-1" 0.25µm 18c. Au
- SUFFIX "-3" 0.75µm 18c. Au
- SUFFIX "-4" 0.75µm 24c. Au
- SUFFIX "-5" 5µm MIN. Sn/Pb \*\*
- SUFFIX "-6" 0.1µm FLASH 24c. Au

- \*\* ONLY WITH PREFIX "0-", "2-", "4-" AND "5-"

## 4. INNER SPRING CONTACT ACCEPT Ø 0.40 TO 0.56

OR RECTANGULAR PIN 0.25 x 0.45

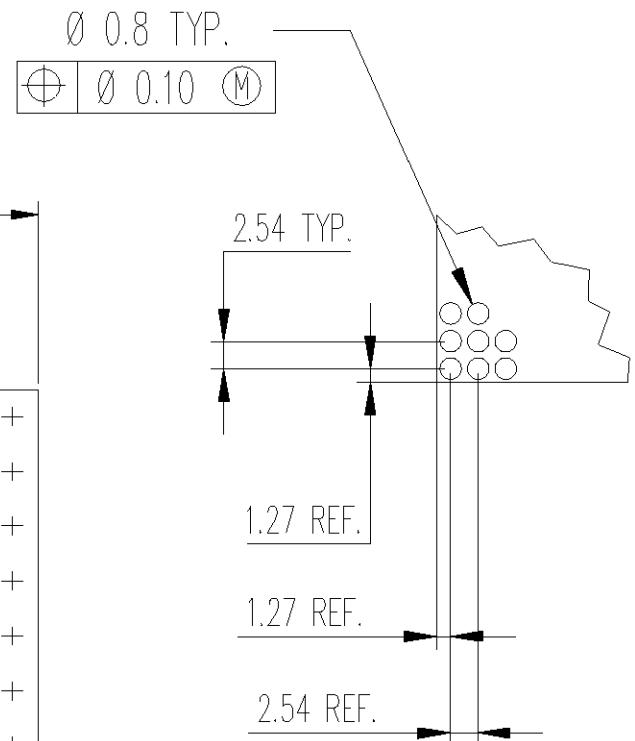
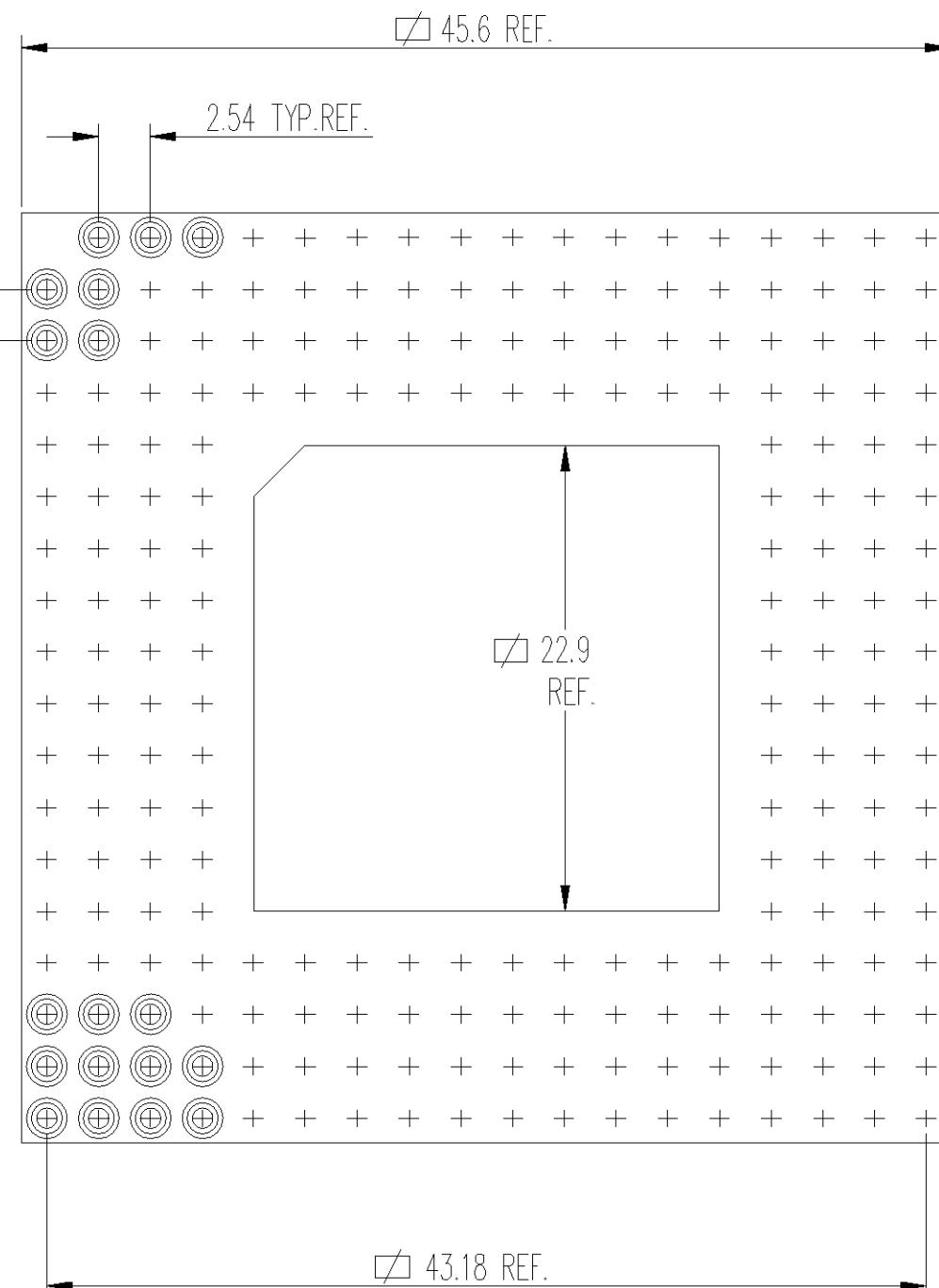
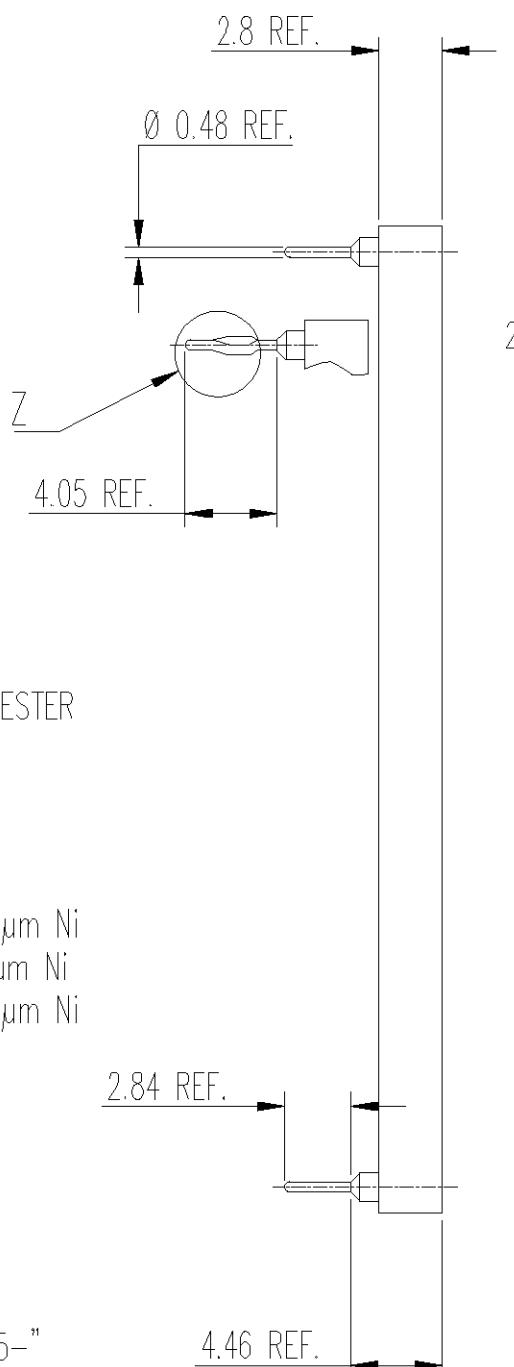
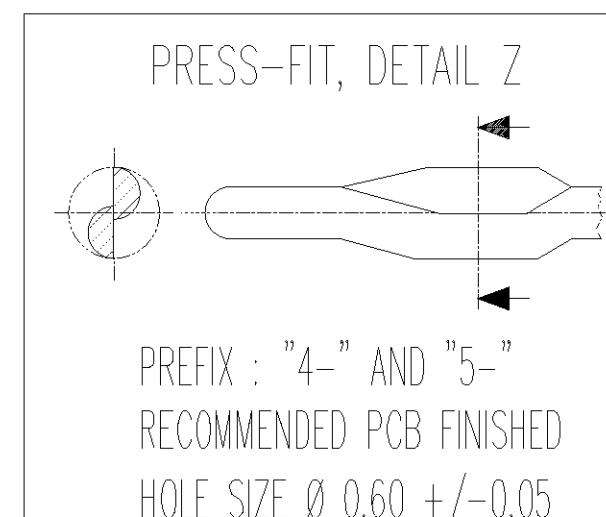
## 5. INSERTION CHARACTERISTICS:

- PREFIX "0-", "1-" AND "4-": VERY LOW FORCE
- PREFIX "2-", "3-" AND "5-": ULTRA LOW FORCE

## 6. MECHANICAL DATA WITH A Ø 0.43 TEST PIN :

- |                                     |       |
|-------------------------------------|-------|
| VLI                                 | ULI   |
| - MAX. INSERTION FORCE : 0.7N       | 0.2N  |
| - MIN. EXTRACTION FORCE : 0.1N      | 0.05N |
| - MECHANICAL LIFE : 100 CYCLES MIN. |       |

WAS 700-223-1-18-0-CC AND CCAP

RECOMMENDED P.C.  
BOARD PATTERNPRESS-FIT, DETAIL Z  
PREFIX : "4-" AND "5-"  
RECOMMENDED PCB FINISHED  
HOLE SIZE Ø 0.60 +/- 0.05

|                 |  |     |              |          |           |                          |  |   |
|-----------------|--|-----|--------------|----------|-----------|--------------------------|--|---|
| DIMENSIONS      | mm   |     |              |          |           | DRAWN<br>P.-A. MEIER     | 01 APR 98                              | THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM DSM SWITZERLAND. |
|                 |  |     |              |          |           | CHECKED<br>A. BOLIS      | 02 APR 98                              |   |
| SURFACE TEXTURE | N7/ (✓)  |     |              |          |           | APPROVED<br>BOLIS A      | 06 JUN 02                              |   |
| CONCENTRICITY   | 0.15   | 01  | EW00 0147 02 | A. BOLIS | 06 JUN 02 | SKEMPTER                 |  |   |
| PRODUCT SPEC.   | P  | REV | ECN          | DRWN     | DATE      | APVD                     | CUSTOMER DRAWING<br>FOR REFERENCE ONLY | NAME<br>OPEN FRAME PGA<br>18 x 18, 223 SOCKETS  |
| <b>AMP</b>      | DSM DECOLLETAGE SA SAINT-MAURICE<br>CH 1890 SAINT-MAURICE (VS) |     |              |          |           | LOC<br>EK                | SCALE<br>2/1                           | SIZE<br>A4  |
|                 |  |     |              |          |           | DRAWING NO<br>C - 210815 | SHEET<br>1 of 1                        | REVISION<br>01  |