APPLICA											
RATING TEMPE		G URE RANGE	-30°C TO + 85°C (NOTE 1)		STORAGE TEMPERATU		IRF RANG	3F	-10°C TO + 60°C (N	IOTE	2)
OPERATING		3 ,	5		STORAG	FORAGE ,			<u>`</u>		
	HUMIDITY RANGE A			<sup>7</sup> 0	HUMIDI	VOLTAGE			40% TO + 70% (NOT		)
	VOLTAGE		250V AC		_	L	VOLTAG	jE	30V AC		
	CURRENT 🔨		AWG 22 TO 26 : AWG 28 :	2A	UL·CS RATIN		CURRE	NT	AWG 22 :	2A	
				1A 0. 5A					AWG 24 TO 28 : AWG 30 : (	1A ነ 5ል	
			SPEC			$\Box$			Alla 50	J. JA	
				IFICA		<u> </u>		25011	IDEMENTO		T . =
CONSTR		 I	TEST METHOD					KEQU	IREMENTS	QT	AT
GENERAL EX			Y AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.				Х	Х
			MED VISUALLY.			1				X	X
ELECTR	IC CHAF	RACTERI	STICS		l					1 / `	1 /
CONTACT F			(DC OR 1000 Hz).		3	<b>0</b> mΩ	MAX.			Ιx	Τ_
INSULATION	N.	500\/ D	500V DC.			0001	AO MIN			<u> </u>	+
RESISTANC		3000 D	300 V DC.			1000MΩ MIN.				X	-
VOLTAGE P	ROOF	650V A	C FOR 1 min.			NO FLASHOVER OR BREAKDOWN.				Х	l _
MECHAN	VICAL CI	HARACT	ERISTICS							l	1
MECHANIC	AL		ES INSERTIONS AND EXTRACTIONS.			COI	NTACT F	RESIS	TANCE: 30mΩ MAX.		Π
OPERATION	١					② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.			X	-	
VIBRATION			UENCY 10 TO 55 Hz, SINGLE AMPLITUDE nm, AT 2 h, FOR 3 DIRECTIONS.			<ol> <li>NO ELECTRICAL DISCONTINUITY OF 1μs.</li> <li>NO DAMAGE, CRACK OR LOOSENESS</li> </ol>			X	_	
SHOCK 490 m/			<sup>2</sup> DURATION OF PULSE 11 ms AT 3 TIMES DIRECTIONS.			OF PARTS.			Х	_	
ENVIRO	NMENTA	L CHAR	ACTERISTICS								
TEMPERATURE		TIME				<ol> <li>CONTACT RESISTANCE: 30mΩ MAX.</li> <li>INSULATION RESISTANCE: 1000MΩ MIN.</li> <li>NO DAMAGE, CRACK OR LOOSENESS OF PARTS.</li> </ol>			×	_	
DAMP HEAT (STEADY STATE)		EXPOSE	OSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			CONTACT RESISTANCE: 30mΩ MAX.     INSULATION RESISTANCE: 500MΩ MIN.     NO DAMAGE, CRACK OR LOOSENESS OF PARTS.			х	_	
COUN	IT	DESCRIPTI	ON OF REVISIONS	[	DESIGNE	SNED			CHECKED		TE
2 2		D1S-H-002460		AK. M					HK. UMEHARA		9. 29
						APPROVED		VED	TY. OMA	05.0	08. 11
					CHECKED			HK. UMEHARA		08. 11	
							DESIG		10. DENPOUYA		08. 11
						DRAWN		VN			08. 08
Note QT:Qualification Test AT:Assur						PRAWING NO.			ELC4-306017-04		
<b>H</b> S			ESTRIC CO. LTD		PART N				DF11Z-*DP-2V (27)		1/2
		INOSE E	ELECTRIC CO., LTD.		CODE NO.		CL543		<u>/</u>	1/2	

FORM HD0011-2-1

ITEM	TEST METHOD	REQUIREMENTS	QT	АТ
RESISTANCE TO SOLDERING HEAT	1) AUTOMATIC SOLDERING (REFLOW)  《REFLOW AREA》  MAX 250°C WITHIN 10 sec.  MIN 230°C WITHIN 60 sec.  《PREHEATING AREA》  150 TO 180°C 90 TO 120 sec.  PUT THROUGH IN REFROW FUMACE TWICE.  FEAVE IN AMBIENT TEMPERATURE AND  HUMIDITY FOR 1 HOUR. CONNEVCTOR  TEMPERATURE TO BE AMBIENT FOR  SECOND REFLOW.  2) MANUAL SOLDERING  SOLDERING IRON TEMPERATURE :290±10°C,  SOLDERING TIME :3s.  NO STRENGTH ON CONTACT.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 230±5°C FOR IN IMMERSION , DURATION, 3 s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	Х	_

## REMARKS

NOTE 1:INCLUDING THE TEMPERATURE RISE BY CURRENT.

NOTE 2:APPLY TO THE CONDITION OF LONG TERM STORAGE FOR UNUSED PRODUCTS BEFORE PCB ON BOARD , AFTER PCB BOARD , OPERATING TEMPERATURE AND HUMIDITY RANGE IS APPLIED FOR INTERM STORAGE DURING TRANSPORTATION.

NOTE 3:THE TEMPERATURE PROFILE SHALL BE APPLIED WITHIN 168 HOURS AFTER OPENING MOISTURE-PROOF
PACKAGING. WHEN 168 HOURS PASSED AFTER OPENING , APPLY THE BOTTOM REQUIREMENTS.

«REFLOW AREA»

MAX 240°C WITHIN 10 sec.
MIN 230°C WITHIN 60 sec.

《PREHEATING AREA》

150 TO 180°C 90 TO 120 s.

Unless otherwise specifid, refer to JIS C 5402.

Note QT:C	ualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC4-306017-04		
HS	SPECIFICATION SHEET	PART NO.	DF11Z-*DP-2V(27)			
	HIROSE ELECTRIC CO., LTD.	CODE NO		CL543	⋬	2/2