

ML-XT™ Blind Cavity Plug

1.0 SCOPE

This specification specifies the general requirements to describe the packaging procedure for the ML-XT™ Blind Cavity Plug P/N 934941000

2.0 PURPOSE

The purpose of this specification is to ensure that all parts shipped from Molex arrive damage free and in a manner which allows ease of handling, storage and distribution.

3.0 GENERAL PACKAGING INFORMATION

The recommended carton closure is box tape applied to the top and bottom faces.
The carton weight should not exceed 15kg.

4.0 PACKAGING OF PARTS

4.1 PACKAGING OF PARTS IN BAGS

The parts are placed in a heat-sealed bag; refer to table 2 for bag dimensions.
The relevant drawings are:

Drawing	Description
934941000 PSD	ML-XT Blind Cavity Plug Sales Drawing

Table 1

Part Numbers for packaging are as follows:

Packaging Item	Part Number	Description	Dimensions
Carton	967070023	Carton For Blind Cavity Plugs	W=83, L= 178, H=174
PolyBag	N/A	Bag For Blind Cavity Plugs	

Table 2

REVISION: A	ECR/ECN INFORMATION: EC No: 101249 DATE: 2015 / 09 / 18	TITLE: ML-XT™ Blind Cavity Plug Packaging Specification	SHEET No. 1 of 4
DOCUMENT NUMBER: 934941000 PS K	CREATED / REVISED BY: J Fletcher	CHECKED BY: F Duggan	APPROVED BY: J D Wallace



Figure 1: Parts Placed in Bag

Note: No mixed part numbers allowed

The recommended quantities of parts are placed in the bag. The bag is then heat sealed and a standard Molex label is placed on the outside of the bag. The label must adequately describe the product details and factory order information.



Figure 2: Vendor Label on Bag

REVISION: A	ECR/ECN INFORMATION: EC No: 101249 DATE: 2015 / 09 / 18	TITLE: ML-XT™ Blind Cavity Plug Packaging Specification	SHEET No. 2 of 4
DOCUMENT NUMBER: 934941000 PS K	CREATED / REVISED BY: J Fletcher	CHECKED BY: F Duggan	APPROVED BY: J D Wallace

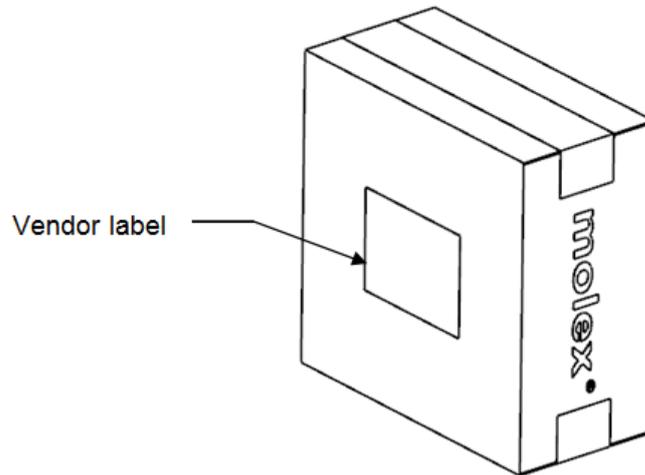


Figure 3: 967070023 Carton

Material No.	No. Of Bags	QTY per Bag	QTY per Carton	Description	Carton P/N	M.O.Q
934941000	5	1000	5000	Blind Cavity Plug for ML-XT™	967070023	10000

Table 3

Note: No mixed part numbers allowed

The specified number of bags are placed inside the carton. Bubble wrap or similar packaging filler is used to take up any free space inside the carton. The Vendor label which includes the following information is placed on the outside of the carton:

- Part Number - 934941000
- Part Description – ML-XT Blind Cavity Plug
- Quantity - 5000
- P/O Number – e.g. 10361177
- Date – e.g. 06/Aug/2015
- Molex Symbol
- Country of Manufacture – e.g. TWN
- Product Revision

When the cartons arrive in Molex Ireland a standard Molex label is placed over the vendor label on the outside of the carton. The label must adequately describe the product details and factory order information.

REVISION: A	ECR/ECN INFORMATION: EC No: 101249 DATE: 2015 / 09 / 18	TITLE: ML-XT™ Blind Cavity Plug Packaging Specification	SHEET No. 3 of 4
DOCUMENT NUMBER: 934941000 PS K	CREATED / REVISED BY: J Fletcher	CHECKED BY: F Duggan	APPROVED BY: J D Wallace



Figure 4: Vendor Label Sample (69.0 x 69.0mm)

5.0 LABELLING

The Molex labels to be used are the standard Molex Ireland labels (127.0 x 76.2mm).

(1P) PART NUMBER	0934941000	(9D) DATE CODE	1514	
DESCRIPTION	ML-XT™ Blind Cavity Plug			
(Q) QUANTITY	5000	 www.molex.com		
(12D) INV CTRL DATE	2015/05/01			
(4L) COUNTRY OF ORIGIN	Ireland			
(1T) TRACEABILITY	000841771308			
ELV and RoHS Compliant REACH SVHC information - see www.molex.com				
BATCH Nr.	VS1 Pr1			1/*
Eng. Nr.	934941000			Pack Std 100/1000 OUTER
Customer P/N	0934941000			
MOLEX IRELAND LTD., SHANNON INDUSTRIAL ESTATE, SHANNON, CO.CLARE, IRELAND				

Figure 5: Molex Label Sample

REVISION:	ECR/ECN INFORMATION:	TITLE:	SHEET No.
A	EC No: 101249 DATE: 2015 / 09 / 18	ML-XT™ Blind Cavity Plug Packaging Specification	4 of 4
DOCUMENT NUMBER:	CREATED / REVISED BY:	CHECKED BY:	APPROVED BY:
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