

PIC18F26K20/46K20 Rev. B2/B3/B5/B6 Silicon Errata and Data Sheet Clarification

The PIC18F26K20/46K20 family devices that you have received conform functionally to the current Device Data Sheet (DS41303H), except for the anomalies described in this document.

The silicon issues discussed in the following pages are for silicon revisions with the Device and Revision IDs listed in Table 1. The silicon issues are summarized in Table 2.

The errata described in this document will be addressed in future revisions of the PIC18F26K20/46K20 silicon.

Note: This document summarizes all silicon errata issues from all revisions of silicon, previous as well as current. Only the issues indicated in the last column of Table 2 apply to the current silicon revision (B6).

Data Sheet clarifications and corrections start on page 7, following the discussion of silicon issues.

The silicon revision level can be identified using the current version of MPLAB® IDE and Microchip's programmers, debuggers, and emulation tools, which are available at the Microchip corporate website (www.microchip.com).

For example, to identify the silicon revision level using MPLAB IDE in conjunction with a hardware debugger:

- 1. Using the appropriate interface, connect the device to the hardware debugger.
- 2. Open an MPLAB IDE project.
- 3. Configure the MPLAB IDE project for the appropriate device and hardware debugger.
- 4. Based on the version of MPLAB IDE you are using, do one of the following:
 - For MPLAB IDE 8, select <u>Programmer ></u> Reconnect.
 - b) For MPLAB X IDE, select <u>Window > Dashboard</u> and click the **Refresh Debug**Tool Status icon ()).
- 5. Depending on the development tool used, the part number *and* Device Revision ID value appear in the **Output** window.

Note: If you are unable to extract the silicon revision level, please contact your local Microchip sales office for assistance.

The DEVREV values for the various PIC18F26K20/46K20 silicon revisions are shown in Table 1.

TABLE 1: SILICON DEVREY VALUES

Part Number	Device ID ⁽¹⁾ (11-bit)	Revision ID for Silicon Revision ⁽²⁾ (5-bit)				
Part Number	Device ID. 7 (11-bit)	B2	В3	B5	В6	
PIC18F26K20	100h	0x09	0x0A	0x0C	0x0D	
PIC18F46K20	101h	0x09	0x0A	0x0C	0x0D	

- **Note 1:** The Device IDs (DEVID and DEVREV) are located at the last two implemented addresses of configuration memory space. They are shown in hexadecimal in the format "DEVID:DEVREV".
 - 2: Refer to the "PIC18F2XK20/4XK20 Flash Programming Specification" (DS41297) for detailed information on Device and Revision IDs for your specific device.

TABLE 2: SILICON ISSUE SUMMARY

Madula	Facture	Item	Issue Summary	Affec	ted Re	evisio	ns ⁽¹⁾
Module	Feature	Number 1. Dead-band time is 4/Fosc instead		B2	В3	B5	В6
ECCP	Full-Bridge	1.	Dead-band time is 4/Fosc instead of 1/Fosc.	Х	Х	Х	Х
ECCP	Full-Bridge	2.	Compromised dead band.	Х	Х	Х	Х
MSSP SPI	SPI Clock	3.	Improper start in Timer2/2 Clock mode.	Х	Х	Х	X
MSSP SPI	SPI Master	4.	Improper sampling of last bit.	Х	Х	Х	Х
MSSP (Master I ² C Mode)	I ² C Master	5.	Improper handling of Stop event.	Х	Х	Х	Х
EUSART	OERR Flag	6.	Clearing SPEN bit does not clear OERR flag.	Х	Х	Х	Х
EUSART	BAUDCON	7.	RCIDL may improperly stay low.	Х	Х	Х	Х
System Clocks	HFINTOSC	8.	Frequency instability.	Х			
Data EEPROM Memory	Endurance	9.	Endurance limited to 10K cycles.	Х	Х	Х	Х
Program Flash Memory	Endurance	10.	Endurance limited to 1K cycles.	Х	Х	Х	Х
PORTB Interrupt-on- Change	Interrupt-on- change	11.	False interrupt when setting interrupt enable.	Х	Х	Х	Х
ADC	ADC Conversion	12.	ADC conversion may be limited to half scale.	Х	Х		
Interrupt-on-Change	Interrupt-on- change interrupt when in Sleep	13.	False interrupt when waking from Sleep.	Х	Х	Х	Х
Capture/Compare/PWM	Capture mode	14.	Weak pull-up disabled in Capture mode on CCP2	Х	Х	Х	Х
Low-Voltage Detect	LVD in Sleep	15.	LVD erroneously triggers upon wake-up from Sleep if band gap is disabled in Sleep mode.	Х	Х	Х	Х
Resets (BOR)	Brown-out Reset	16.	An unexpected Reset may occur if the Brown-out Reset module (BOR) is disabled, and then re-enabled.	Х	Х	Х	Х
Wake-up from Low- Power Sleep mode	Wake-up sources	17.	Device may not wake-up under specific conditions.	Х	Х	Х	Х

Note 1: Only those issues indicated in the last column apply to the current silicon revision.

Silicon Errata Issues

Note:

This document summarizes all silicon errata issues from all revisions of silicon, previous as well as current. Only the issues indicated by the shaded column in the following tables apply to the current silicon revision (**B6**).

1. Module: ECCP

Changing direction in Full-Bridge mode inserts a dead-band time of 4/Fosc * TMR2 prescale instead of 1/Fosc * TMR2 prescale as specified in the data sheet.

Work around

None.

Affected Silicon Revisions

B2	В3	В5	В6		
Χ	Х	Х	Х		

2. Module: ECCP

ECCP – In Full-Bridge mode when PR2 = CCPR1L and DC1B[1:0] <>'00' and the direction is changed, then the dead time before the modulated output starts is compromised. The modulated signal improperly starts immediately with the direction change and stays on for Tosc * TMR2Presale * DC1B[1:0].

Work around

Avoid changing direction when the duty cycle is within three Least Significant steps of 100% duty cycle. Instead, clear the DC1B[1:0] bits before the direction change and then set them to the desired value after the direction change is complete.

Affected Silicon Revisions

B2	В3	B5	В6		
Χ	Х	Х	Х		

3. Module: MSSP SPI

When the SPI clock is configured for Timer2/2 (SSPCON1<3:0> = 0011) and the CKE bit of the SSPSTAT register is '1', then the first SDO data bit and SCK non-idle edge occur simultaneously. Also, the first SCK non-Idle level may be short.

Work around

Use clock mode other than Timer2/2.

Affected Silicon Revisions

B2	В3	В5	В6		
Χ	Χ	Χ	Χ		

4. Module: MSSP SPI

In SPI Master mode, when the CKE bit of the SSPSTAT register is cleared and the SMP bit of the SSPSTAT register is set, then the last bit of the incoming data stream (bit 0) at the SDI pin will not be sampled properly.

Work around

None

Affected Silicon Revisions

B2	В3	B5	B6		
Χ	Х	Х	Х		

5. Module: MSSP (Master I²C Mode)

In Master I²C Receive mode, if a Stop condition occurs in the middle of an address or data reception, then the SCL clock stream will continue endlessly and the RCEN bit of the SSPCON2 register will remain set improperly. When a Start condition occurs after the improper Stop condition, then nine additional clocks will be generated followed by the RCEN bit going low.

Work around

Use low-impedance pull-ups on the SDA line to reduce the possibility of noise glitches, which may trigger an improper Stop event. Use a time-out event timer to detect the unexpected Stop condition and resulting stuck RCEN bit. Clear stuck RCEN bit by clearing SSPEN bit of SSPCON1.

B2	В3	B5	B6		
Х	Χ	Χ	Χ		

6. Module: EUSART

The OERR flag of the RCSTA register is reset only by clearing the CREN bit of the RCSTA register or by a device Reset. Clearing the SPEN bit of the RCSTA register does not clear the OERR flag.

Work around

Clear the OERR flag by clearing the CREN bit instead of clearing the SPEN bit.

Affected Silicon Revisions

B2	В3	B5	B6		
Χ	Х	Х	Х		

7. Module: EUSART

In Asynchronous Receive mode when the RX input goes low after an Idle period and stays low for less than 1/16th bit period, then that event will be correctly detected as an invalid Start bit. If the RX input goes low a second time, less than one full bit time after the leading edge of the first invalid Start time, then the low transition of the RCIDL Status bit will be improperly delayed by one full bit time following that second edge. If the second pulse is also an invalid Start bit then the RCIDL will remain low indefinitely until either a valid Start bit occurs or the EUSART is reset.

Work around

When monitoring the RCIDL bit, measure the length of time between the RCIDL going low and the RCIF flag going high. If this time is greater than one character time, then restore the RCIDL bit by resetting the EUSART receiver. The EUSART receiver is reset when either the SPEN bit or CREN bit of the RCSTA register is cleared.

Affected Silicon Revisions

B2	В3	В5	В6		
X	Х	Х	Х		

8. Module: System Clocks

HFINTOSC output frequency may have up to 1% short term frequency instability beyond the maximum and minimum limits shown in the data sheet.

Work around

Use the HS, XT or EC clock modes.

Affected Silicon Revisions

B2	В3	B5	В6		
X					

9. Module: Data EEPROM Memory

The write/erase endurance of data EEPROM memory is limited to 10K cycles.

Work around

Use the error correction method that stores data in multiple locations.

Affected Silicon Revisions

B2	В3	B5	В6		
Χ	Χ	Χ	Х		

10. Module: Program Flash Memory

The write/erase endurance of the PFM is limited to 1K cycles when VDD is above 3V. Endurance degrades when VDD is below 3V.

Work around

For data tables in Program Flash Memory use the error correction method that stores data in multiple locations.

Affected Silicon Revisions

B2	В3	B5	В6		
Χ	Χ	Χ	Χ		

11. Module: PORTB Interrupt-on-Change

Setting a PORTB interrupt-on-change enable bit of the IOCB register while the corresponding PORTB input is high will cause an RBIF interrupt.

Work around

Set the IOCB bits to the desired configuration then read PORTB to clear the mismatch latches. Finally, clear the RBIF bit before setting the RBIE bit

B2	В3	B5	В6		
Χ	Χ	Χ	Χ		

12. Module: ADC

After extended stress the Most Significant bit (MSb) of the ADC conversion result can become stuck at '0'. Conversions resulting in code 511 or less are still accurate, but conversions that should result in codes greater than 511 are instead pinned at 511.

The potential for failures is a function of several factors:

- The potential for failures increases over the life of the part. No failures have ever been seen for accelerated stress estimated to be equivalent to 34 years at room temperature. The failure rate after accelerated stress estimated to be equivalent to 146 years at room temperature can be as high as 10% for VDD = 1.8V. The time to failure will decrease as the operating temperature increases.
- The potential for failures is highest at low VDD and decreases as VDD increases.

Work around

- 1. Restrict the input voltage to less than 1/2 of the ADC voltage reference so that the expected result is always a code less than or equal to 511.
- Use manual acquisition time (ACQT<2:0> = 000) and put the part to Sleep after each conversion.

Affected Silicon Revisions

B2	В3	B5	В6		
Χ	Χ				

13. Module: Interrupt-on-Change

When any interrupt-on-change is enabled and the corresponding input is high, then waking from Sleep by a source other than interrupt-on-change may cause the RBIF interrupt flag bit to become set improperly.

Work around

 Use the INTx interrupts in lieu of interrupt-onchange.

Or

Store the state of the PORTB inputs before entering Sleep. Upon waking, if an RBIF is detected, then compare the PORTB levels with those stored. If they are the same, then clear and ignore the RBIF interrupt.

Affected Silicon Revisions

B2	В3	В5	В6		
Х	Х	Х	Х		

14. Module: Capture/Compare/PWM

14.1 CCP2

The weak pull-up (if enabled) on the selected CCP2 pin will be disabled when CCP2 is set up for Capture mode.

Work around

Use an external resistor as the pull-up.

Affected Silicon Revisions

B2	В3	B5	В6		
Χ	Χ	Χ	Х		

15. Module: Low-Voltage Detect

If Low-Voltage Detect is enabled, the band gap is disabled in Sleep, and the part is put to Sleep for a short period of time, the LVD will trigger immediately upon waking-up from Sleep.

Work around

Do not disable the band gap in Sleep when using the LVD.

B2	В3	B5	В6		
Χ	Χ	Χ	Χ		

16. Module: Resets (BOR)

An unexpected Reset may occur if the Brown-out Reset module (BOR) is disabled, and then reenabled when the Fixed Voltage Reference is not enabled (CVRCON2<7> = 0). This issue affects BOR modes: BOREN<1:0> = 10 and BOREN<1:0> = 01. In both of these modes, if the BOR module is re-enabled while the device is active, unexpected Resets may be generated.

Work around

If BOR is required, and power consumption is not an issue, use BOREN<1:0> = 11. For BOREN<1:0> = 10 mode, either switch to BOREN<1:0> = 11 mode or enable the FVR (CVRCON2<7> = 1) and verify that the FVR is stable (CVRCON2<6> = 1) prior to entering Sleep. If power consumption is an issue and low power is desired, do not use BOREN<1:0> = 10 mode. Instead, use BOREN<1:0> = 01 and follow the steps below when entering and exiting Sleep.

- 1. Disable BOR by clearing SBOREN(RCON<6> = 0) and the FVR (CVRCON2<7> = 0).
- 2. Enter Sleep mode (if desired). Sleep();
- 3. After exiting Sleep mode (if entered) enable the FVR (CVRCON2<7> = 1).
- 4. Wait for the Fixed Voltage Reference to stabilize (typically 25 us).

while(!CVRCON2bits.FVRST);

5. Re-enable BOR by setting SBOREN (RCON<6> = 1).

Affected Silicon Revisions

B2	В3	B5	В6		
Χ	Χ	Χ	Χ		

17. Module: Wake-up from Low-Power Sleep mode

The device may not wake from Sleep when both of the following conditions are met:

- The device is in Sleep mode for < 1 ms;
- On waking, the device executes a SLEEP instruction within 100 μs.

Under these conditions, the oscillator may stop before completing execution of the SLEEP instruction. The device will enter Sleep mode but will not wake-up on any enabled wake-up event, including the Watchdog Timer.

Work around

1. Disable High-Speed Start-up

Disabling High-Speed Start-up in the Configuration Word will delay the device executing code on wake-up by 250 µs, nominally, allowing the oscillator to stabilize.

The wake-up time from Sleep will increase by about 250 µs, nominally.

2. BOR Enabled during Sleep

Configuring the device for hardware only BOR or software-controlled BOR and enabling SBOREN, the voltage reference is on during Sleep.

The device will wake-up and the oscillator will be stable. This will add 20 μA (nominal) to the Sleep current.

3. Enable the FVR during Sleep

In the same manner as the BOR, the FVR will keep the voltage reference on during Sleep, causing the oscillator to be stable on wake-up.

4. Avoid executing SLEEP within 100 μs of any wake-up event

This can be achieved by adding more instructions (NOP) before executing the SLEEP instruction. This minimizes the probability of the SLEEP instruction only partially executing.

B2	В3	В5	В6		
Χ	Х	Х	Х		

Data Sheet Clarifications

The following typographic corrections and clarifications are to be noted for the latest version of the device data sheet (DS41303**H**):

Note: Corrections are shown in **bold**. Where possible, the original bold text formatting has been removed for clarity.

1. Module: Product Identification System

The temperature range values have been corrected.

PRODUCT IDENTIFICATION SYSTEM

To order or obtain information, e.g., on pricing or delivery, refer to the factory or the listed sales office.

PART NO.	<u>[X]</u> ⁽¹⁾	×	/XX	xxx	Exa	amples:
Device	Tape and Reel Option	Temperature Range	Package	Pattern	a) b)	PIC18F45K20 - E/P 301 = Industrial temp., PDIP package, QTP pattern #301. PIC18F26K20 - I/SO = Industrial temp., SOIC package.
Device:	PIC18F26K20; PIC DSTEMP; PIC16F8				c) d)	PIC16F887 - E/P = Extended temp., PDIP package. PIC18F46K20 - I/PT = Industrial temp., TQFP
Tape and Reel Option:	Blank = Standar T = Tape an		or tray)			package, tape and reel.
Temperature Range:		+85°C (Indus +125°C (Exter				
Package:	SS = SSOP SO = SOIC	(Thin Quad Flatpa	,		Note	e 1: Tape and Reel identifier only appears in the catalog part number description. This identifier is used for ordering purposes and is not printed on the device package. Check with your Microchip Sales Office for package availability with the Tape and Reel option.
Pattern:	QTP, SQTP, Code (blank otherwise)	or Special Require	ments			

APPENDIX A: DOCUMENT

REVISION HISTORY

Rev A Document (9/2008)

Initial release of this document.

Rev B Document (5/2009)

Updated Errata to new format.

Added Module 5. MSSP Master I²C Mode; Added Module 6. EUSART; Added Module 12. ADC.

Clarifications/Corrections to the Data Sheet: Removed Modules 1-3.

Rev C Document (6/2009)

Revised Table 1: Silicon DEVREV Values.

Clarifications/Corrections to the Data Sheet: Added Module 1: Electrical Specifications; Added Module 2: Electrical Specifications; Added Module 3 MSSP: Register 17-3 SSPADD; Added Module 4 MSSP: Section 17.4.2 Operation; Added Module 5 MSSP: Figure 17-16 MSSP Block Diagram; Added Module 6 MSSP: Sections 17.4.7.1, 17.4.8, 17.4.9, 17.4.17.1, 17.4.17.2, 17.4.17.3: SSPADD, changing <6:0> to <7:0>.

Rev D Document (3/2010)

Silicon Errata Issues: Added Module 13; Updated Table 2.

Data Sheet Clarifications:

Removed Modules 1-6.

Rev E Document (7/2010)

Removed ADC Work around #2 and changed #3 to #2 (Module 12).

Rev F Document (2/2012)

Updated errata to new format; Added Module 14, Capture/Compare/PWM.

Rev G Document (4/2012)

Added MPLAB X IDE; Added Silicon Revision B6.

Rev H Document (5/2013)

Added Module 15, Low-Voltage Detect and Module 16, Reset (BOR).

Data Sheet Clarifications: Added Module 1, Electrical Characteristics.

Rev J Document (9/2015)

Data Sheet Clarifications:

Removed Module 1, Electrical Specifications. Added Module 1, Product Identification System.

Rev K Document (8/2016)

Added Module 17. Wake-up from Low-Power Sleep Mode to the Silicon Errata Issues section. Other minor corrections.

Note the following details of the code protection feature on Microchip devices:

- · Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today, when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our
 knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data
 Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Microchip received ISO/TS-16949:2009 certification for its worldwide headquarters, design and wafer fabrication facilities in Chandler and Tempe, Arizona; Gresham, Oregon and design centers in California and India. The Company's quality system processes and procedures are for its PIC® MCUs and dsPIC® DSCs, KEELOQ® code hopping devices, Serial EEPROMs, microperipherals, nonvolatile memory and analog products. In addition, Microchip's quality system for the design and manufacture of development systems is ISO 9001:2000 certified.

QUALITY MANAGEMENT SYSTEM CERTIFIED BY DNV = ISO/TS 16949=

Trademarks

The Microchip name and logo, the Microchip logo, AnyRate, dsPIC, FlashFlex, flexPWR, Heldo, JukeBlox, KeeLoq, KeeLoq logo, Kleer, LANCheck, LINK MD, MediaLB, MOST, MOST logo, MPLAB, OptoLyzer, PIC, PICSTART, PIC32 logo, RightTouch, SpyNIC, SST, SST Logo, SuperFlash and UNI/O are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

ClockWorks, The Embedded Control Solutions Company, ETHERSYNCH, Hyper Speed Control, HyperLight Load, IntelliMOS, mTouch, Precision Edge, and QUIET-WIRE are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Analog-for-the-Digital Age, Any Capacitor, AnyIn, AnyOut, BodyCom, chipKIT, chipKIT logo, CodeGuard, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, EtherGREEN, In-Circuit Serial Programming, ICSP, Inter-Chip Connectivity, JitterBlocker, KleerNet, KleerNet logo, MiWi, motorBench, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, PureSilicon, RightTouch logo, REAL ICE, Ripple Blocker, Serial Quad I/O, SQI, SuperSwitcher, SuperSwitcher II, Total Endurance, TSHARC, USBCheck, VariSense, ViewSpan, WiperLock, Wireless DNA, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

 $\ensuremath{\mathsf{SQTP}}$ is a service mark of Microchip Technology Incorporated in the U.S.A.

Silicon Storage Technology is a registered trademark of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2008-2016, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

ISBN: 978-1-5224-0909-0



Worldwide Sales and Service

AMERICAS

Corporate Office 2355 West Chandler Blvd. Chandler, AZ 85224-6199

Tel: 480-792-7200 Fax: 480-792-7277 Technical Support:

http://www.microchip.com/ support

Web Address:

www.microchip.com
Atlanta

Duluth, GA Tel: 678-957-9614 Fax: 678-957-1455

Austin, TX Tel: 512-257-3370

Boston

Westborough, MA Tel: 774-760-0087 Fax: 774-760-0088

Chicago Itasca, IL

Tel: 630-285-0071 Fax: 630-285-0075

Cleveland

Independence, OH Tel: 216-447-0464 Fax: 216-447-0643

Dallas

Addison, TX Tel: 972-818-7423 Fax: 972-818-2924

Detroit Novi, MI

Tel: 248-848-4000

Houston, TX Tel: 281-894-5983

Indianapolis Noblesville, IN Tel: 317-773-8323

Tel: 317-773-8323 Fax: 317-773-5453

Los Angeles Mission Viejo, CA Tel: 949-462-9523 Fax: 949-462-9608

New York, NY Tel: 631-435-6000

San Jose, CA Tel: 408-735-9110

Canada - Toronto Tel: 905-695-1980 Fax: 905-695-2078

ASIA/PACIFIC

Asia Pacific Office Suites 3707-14, 37th Floor

Tower 6, The Gateway Harbour City, Kowloon

Hong Kong

Tel: 852-2943-5100 Fax: 852-2401-3431

Australia - Sydney Tel: 61-2-9868-6733 Fax: 61-2-9868-6755

China - Beijing Tel: 86-10-8569-7000

Fax: 86-10-8528-2104 **China - Chengdu** Tel: 86-28-8665-5511

Fax: 86-28-8665-7889 China - Chongqing

Tel: 86-23-8980-9588 Fax: 86-23-8980-9500

China - Dongguan Tel: 86-769-8702-9880

China - Guangzhou Tel: 86-20-8755-8029

China - Hangzhou Tel: 86-571-8792-8115 Fax: 86-571-8792-8116

China - Hong Kong SAR Tel: 852-2943-5100 Fax: 852-2401-3431

China - Nanjing Tel: 86-25-8473-2460 Fax: 86-25-8473-2470

China - Qingdao Tel: 86-532-8502-7355 Fax: 86-532-8502-7205

China - Shanghai Tel: 86-21-5407-5533 Fax: 86-21-5407-5066

China - Shenyang Tel: 86-24-2334-2829

Fax: 86-24-2334-2829

Fax: 86-24-2334-2393

China - Shenzhen

Tel: 86-755-8864-2200 Fax: 86-755-8203-1760

China - Wuhan Tel: 86-27-5980-5300 Fax: 86-27-5980-5118

China - Xian Tel: 86-29-8833-7252 Fax: 86-29-8833-7256

ASIA/PACIFIC

China - Xiamen Tel: 86-592-2388138

Fax: 86-592-2388130 China - Zhuhai

Tel: 86-756-3210040 Fax: 86-756-3210049 India - Bangalore

Tel: 91-80-3090-4444 Fax: 91-80-3090-4123

India - New Delhi Tel: 91-11-4160-8631 Fax: 91-11-4160-8632

India - Pune Tel: 91-20-3019-1500

Japan - Osaka Tel: 81-6-6152-7160 Fax: 81-6-6152-9310

Japan - Tokyo Tel: 81-3-6880- 3770 Fax: 81-3-6880-3771

Korea - Daegu Tel: 82-53-744-4301 Fax: 82-53-744-4302

Korea - Seoul Tel: 82-2-554-7200 Fax: 82-2-558-5932 or 82-2-558-5934

Malaysia - Kuala Lumpur Tel: 60-3-6201-9857 Fax: 60-3-6201-9859

Malaysia - Penang Tel: 60-4-227-8870 Fax: 60-4-227-4068

Philippines - Manila Tel: 63-2-634-9065 Fax: 63-2-634-9069

Singapore Tel: 65-6334-8870 Fax: 65-6334-8850

Taiwan - Hsin Chu Tel: 886-3-5778-366 Fax: 886-3-5770-955

Taiwan - Kaohsiung Tel: 886-7-213-7828

Taiwan - Taipei Tel: 886-2-2508-8600 Fax: 886-2-2508-0102

Thailand - Bangkok Tel: 66-2-694-1351 Fax: 66-2-694-1350

EUROPE

Austria - Wels Tel: 43-7242-2244-39 Fax: 43-7242-2244-393

Denmark - Copenhagen Tel: 45-4450-2828

France - Paris Tel: 33-1-69-53-63-20 Fax: 33-1-69-30-90-79

Fax: 45-4485-2829

Germany - Dusseldorf Tel: 49-2129-3766400

Germany - Karlsruhe Tel: 49-721-625370

Germany - Munich Tel: 49-89-627-144-0 Fax: 49-89-627-144-44

Italy - Milan Tel: 39-0331-742611 Fax: 39-0331-466781

Italy - Venice Tel: 39-049-7625286

Netherlands - Drunen Tel: 31-416-690399 Fax: 31-416-690340

Poland - Warsaw Tel: 48-22-3325737

Spain - Madrid Tel: 34-91-708-08-90 Fax: 34-91-708-08-91

Sweden - Stockholm Tel: 46-8-5090-4654

UK - Wokingham Tel: 44-118-921-5800 Fax: 44-118-921-5820

06/23/16