

# Flat-Dome Lights

## LFX2 series

Refer to our website for product details.

CCS LFX2

Search



You can also use your smartphone or cell phone.

Use a search engine.

Uses original lighting technology to recreate the effect of a Coaxial and Dome Light



**Applications** Inspection for the exterior/text on metal surfaces, curved surfaces, or uneven surfaces, mixed foreign materials inspection for food and medicine, character recognition for packaging, and inspection for text on can surfaces, etc.

### Recreates the effect of Dome Light and Coaxial Light

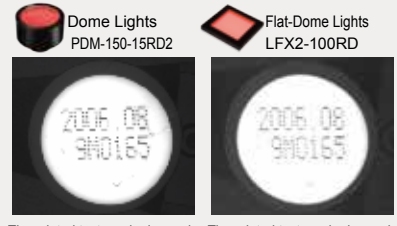
The Flat-Dome Light can, with one device, recreate the effects of Dome Light and Coaxial Light.

Imaging example: Imaging of packaging film



The packaging film can be imaged. The packaging film can be imaged.

Imaging example: Imaging of printed text

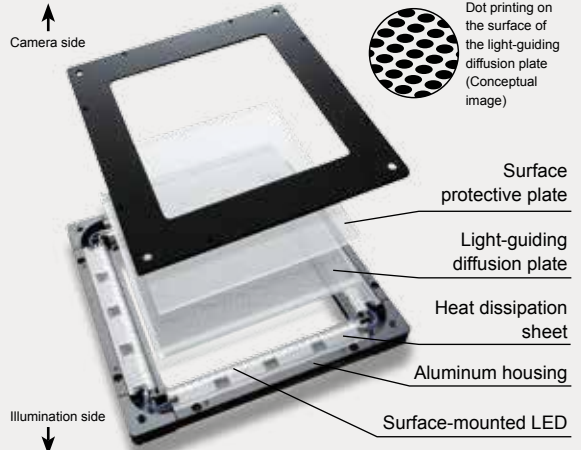


The printed text can be imaged. The printed text can be imaged.

### Illuminates uniform diffused light using original lighting technology

The dot pattern on the surface of the light-guiding diffusion plate controls the diffusion and transmission of the illuminated light. It can illuminate uniform diffused light onto the workpiece.

#### Cross-section image of the LFX2-100

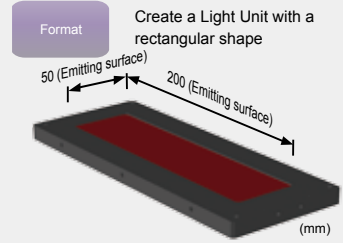


\* Bright points may occur due to foreign material contained in the light-guiding diffusion plate. However, this is within our company's inspection standards and is not a product defect.

### Custom orders

Please contact your CCS sales representative.

E.g.: Increase the size of a Light Unit in a narrow space

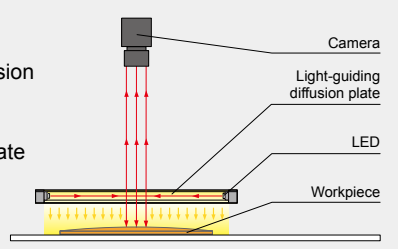


- Customizable items**
- External/internal diameter
  - Wavelength/color
  - Increase output
  - Cable length
  - Illuminating angle
  - Format/material
  - Connector format
  - Installation/mounting
- Etc.

### Example configuration

The dot pattern on the surface of the light-guiding diffusion plate controls the diffusion and transmission of the illuminated light. Can illuminate uniform diffused light onto the workpiece.

#### LFX2-100



LDR2	Direct Lighting
LDR2-LA	Direct Lighting
LDR-LA1	Direct Lighting
SQR	Direct Lighting
SQR-TP	Direct Lighting
HLDR-IP	Convergent Lighting
HPR2	Diffused Lighting
HPR	Diffused Lighting
LFR	Diffused Lighting
LKR	Diffused Lighting
FPR	Diffused Lighting
FPQ2	Direct Lighting
LDL2	Direct Lighting
LDLB	Direct Lighting
HLDL2	Direct Lighting
TH	Diffused Lighting
LFL	Diffused Lighting
HPD2	Diffused Lighting
HPD	Diffused Lighting
LDM2	Diffused Lighting
LAV	Diffused Lighting
PDM	Diffused Lighting
LFX2	Diffused Lighting
LFV3	Diffused Lighting
LFV2	Diffused Lighting
MSU	Collimated Lighting
MFU	Collimated Lighting
UV2	Ultraviolet Lighting
UV	Ultraviolet Lighting
LNSP-UV-FN	Ultraviolet Lighting
IR2	Infrared Lighting
HLV2	Spot Lighting, Etc.
LV	Spot Lighting, Etc.
LSP	Spot Lighting, Etc.
HFS/HFR	Spot Lighting, Etc.
HLV2-NR	Spot Lighting, Etc.
HLV2-3M-RGB-3W	Spot Lighting, Etc.
PFB2	Convergent Lighting
PFBR	Convergent Lighting
LNSP	Convergent Lighting
CU-LNSP	Convergent Lighting
LNSP-FN	Convergent Lighting
LN/LN-HK	Convergent Lighting
LNSD	Diffused Lighting
LND2	Diffused Lighting
HLND	Diffused Lighting
LT	Diffused Lighting
LNW/HLDN	Diffused Lighting
LNIS	Oblique Angled Lighting
LNIS-FN	Oblique Angled Lighting
Telecentric Lens	Lenses
Macro Lens	Lenses

We have various materials.

- PDF Drawings
- DXF Drawings
- 3D CAD
- Instruction Guides
- Product Filers
- Imaging Samples
- Data Sheets
- Examples of Custom Ordered Products

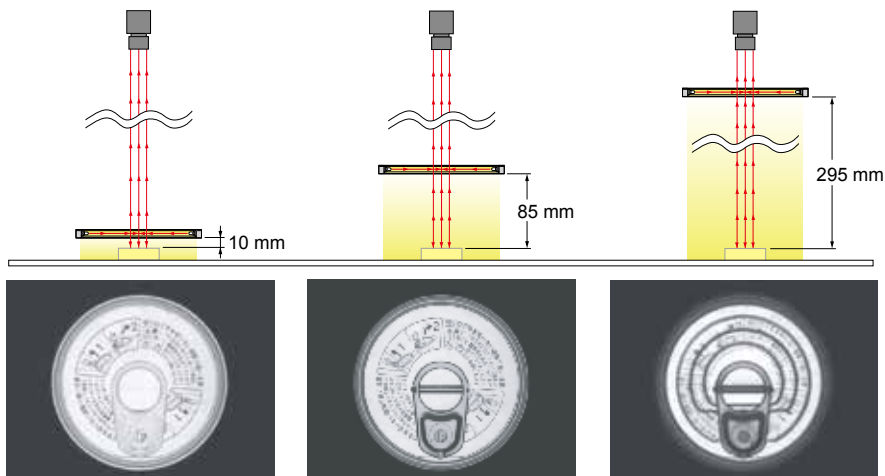
Download here. <http://www.ccs-grp.com/dl/>

## Supports a wide variety of applications from low angles to high angles

### Comparison of images of the top of the can

Changing the distance between the Light Unit and the workpiece (LWD) allows for imaging to fit your purpose.

### Workpiece image



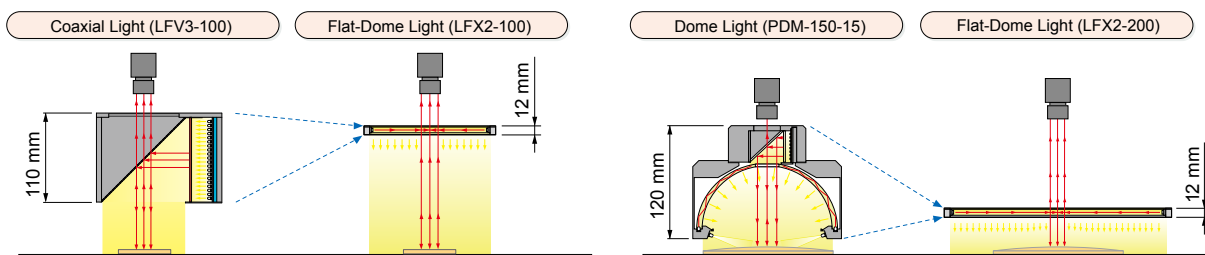
With illumination from LWD 10 mm, flat imaging that evenly illuminates the whole thing is possible.

With illumination from LWD 85 mm, imaging that emphasizes only the unevenness of the pull tab is possible.

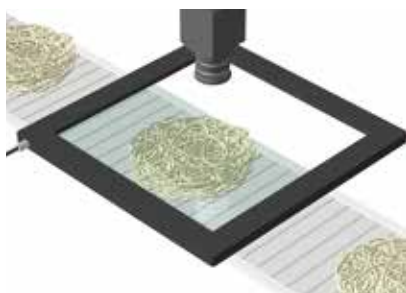
With illumination from LWD 295 mm, imaging that emphasizes the surface unevenness is possible.

\* Imaging environment: LFX2-100RD, f25 lens, WD 365 mm, field of vision: 69 mm

## Light-weight and compact, it achieves a space-saving installation with its thin design



## Imaging example : Imaging of foreign materials mixed in instant noodles

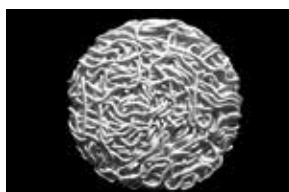


Description	Mixed foreign materials inspection
Workpiece	Instant noodles
Before the proposal	LED Ring Light
After the proposal	LFX2-200IR850: Infrared type
Result	Emphasizes the foreign material

### Workpiece image

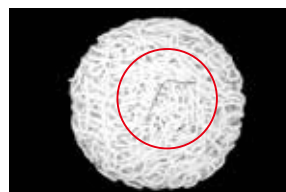


### LED Ring Light



Due to effect from the unevenness and small bumps on the surface, it is difficult to get an image of the foreign material.

### LFX2-200IR850



Effect from the unevenness and small bumps on the surface is reduced, allowing for an image of the foreign material.

\* This workpiece was processed by CCS for sample imaging.

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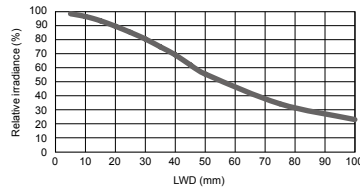
## Data: Relative irradiance graph/Uniformity graph (Representative example)

\*The graph included is for reference only and does not guarantee the quality of this product.

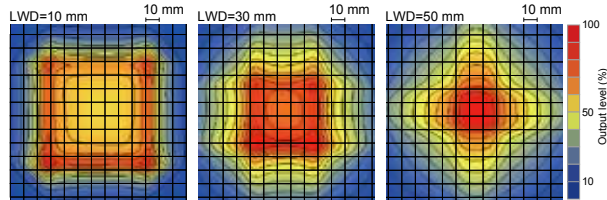
### LFX2-100SW

Relative irradiance graph<sup>\*1</sup>  
(LWD Characteristics)<sup>\*2</sup>

\*1: Irradiance on the optical axis  
\*2: Illuminating distance from the Light Unit to the workpiece



### Uniformity graph (Relative irradiance)



## Lineup

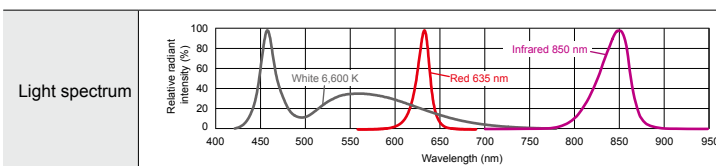
Model name	LED color	Power consumption	Peak wavelength/ correlated color temperature	Options	Recommended Control Units	Weight
LFX2-50RD	Red	24 V / 11 W	635 nm	-	<input type="checkbox"/> PD3 <input type="checkbox"/> CC-ST-1024 <input type="checkbox"/> PSB <input type="checkbox"/> PTU2	180 g
LFX2-50SW	White	24 V / 6.1 W	6,600 K			
LFX2-50IR850	Infrared	24 V / 6.6 W	850 nm	-	<input type="checkbox"/> PD3 <input type="checkbox"/> CC-ST-1024* <input type="checkbox"/> PSB <input type="checkbox"/> PTU2 *Can only use white.	270 g
LFX2-75RD	Red	24 V / 11 W	635 nm			
LFX2-75SW	White	24 V / 9.1 W	6,600 K	-	<input type="checkbox"/> PD3 <input type="checkbox"/> PSB <input type="checkbox"/> PTU2	350 g
LFX2-75IR850	Infrared	24 V / 14 W	850 nm			
LFX2-100RD	Red	24 V / 16 W	635 nm	-	<input type="checkbox"/> PD3 <input type="checkbox"/> PSB <input type="checkbox"/> PTU2	570 g
LFX2-100SW	White	24 V / 13 W	6,600 K			
LFX2-100IR850	Infrared	24 V / 14 W	850 nm	-	<input type="checkbox"/> PD3 <input type="checkbox"/> PSB* <input type="checkbox"/> PTU2* *Can only use white and infrared.	920 g
LFX2-150RD	Red	24 V / 21 W	635 nm			
LFX2-150SW	White	24 V / 19 W	6,600 K	-	<input type="checkbox"/> PD3 <input type="checkbox"/> PSB <input type="checkbox"/> PTU2	920 g
LFX2-150IR850	Infrared	24 V / 20 W	850 nm			
LFX2-200RD	Red	24 V / 31 W	635 nm	-	<input type="checkbox"/> PD3 <input type="checkbox"/> PSB* <input type="checkbox"/> PTU2* *Can only use white and infrared.	920 g
LFX2-200SW	White	24 V / 25 W	6,600 K			
LFX2-200IR850	Infrared	24 V / 27 W	850 nm			

Extension Cables ▶ P.222

Control Unit Selection Guide ▶ P.181

Control Unit Page ▶ P.185

## LED properties



If using a sharp-cut filter, please use the R60 (option).  
For details about the sharp-cut filter, refer to P.215.

Be sure to read the "Instruction Guide" included with the product before use and observe cautionary information.  
The data included is for reference only and does not guarantee the quality of this product.

## Precautions for use

Imaging may be affected by dirt or dust becoming attached to the Light Unit's surface

### Method for preventing effects from dirt and dust

- Be careful when handling the Light Unit and do not let dirt, dust, or fingerprints get on the Light Unit.
- Do not touch dirt or dust by hand. Remove by blowing air.
- If finger prints get on the Light Unit, wipe them off using a fine soft cloth.
- If the Light Unit is very dirty, use a diluted neutral cleaner to lightly wipe it down.

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## ► To achieve a perfect image

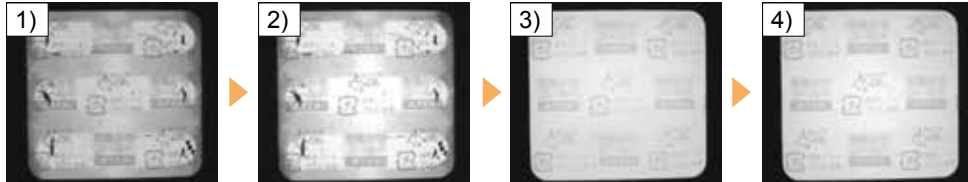
### ■ Uneven imaging may occur due to the dot pattern on the emitting surface

#### Method for reducing the image unevenness caused by the dots

- 1) Open the lens somewhat.
- 2) Match the focus to the target workpiece.
- 3) Adjust the position of the Light Unit (set outside of the depth of field).
- 4) Adjust the Light Unit intensity (prevent reflection and glare).
- 5) If there is too much light, increase the camera's shutter speed.



Workpiece: Medicine  
(Blister pack)



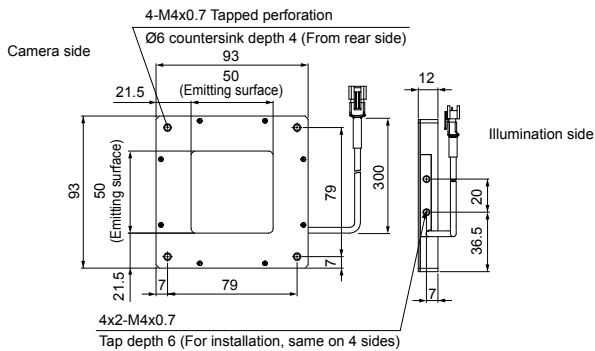
### ■ Ambient light may reflect off the Light Unit surface or workpiece surface, affecting the imaging

#### Method for preventing effects from ambient light

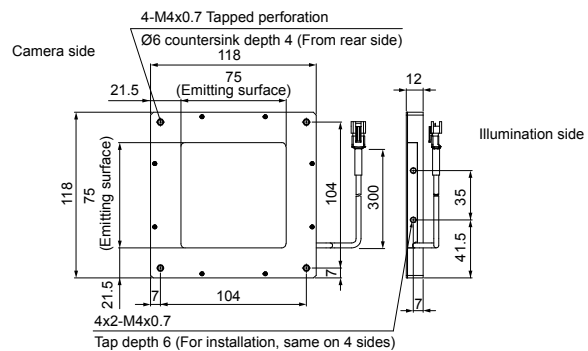
- Prevent ambient light from entering with a hood or the like.
- Increase the camera's shutter speed.
- If using red light, equip a sharp-cut filter to the lens.
- (Increase the Light Unit intensity somewhat.)

## ► Dimensions (mm)

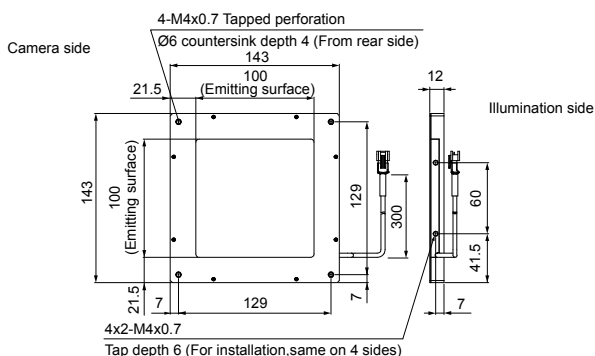
LFX2-50RD/SW/IR850



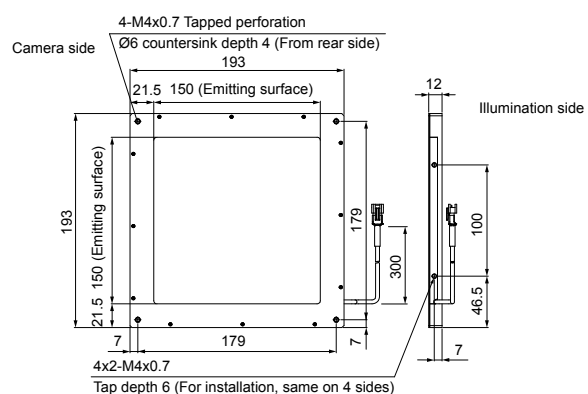
LFX2-75RD/SW/IR850



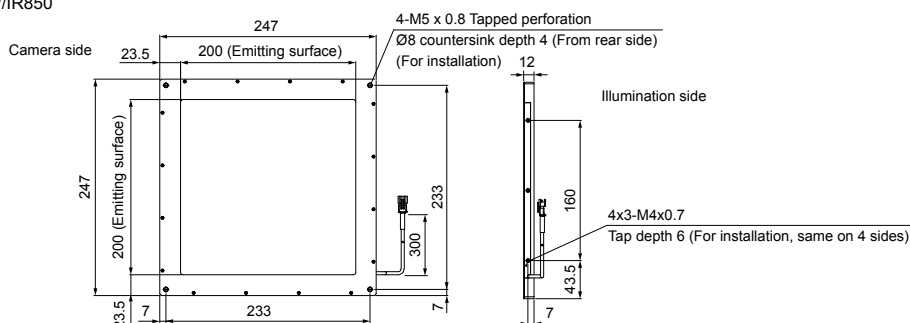
LFX2-100RD/SW/IR850



LFX2-150RD/SW/IR850



LFX2-200RD/SW/IR850



You can change the connectors of the Light Unit cable. Choose between M12 connectors and flying leads. Refer to P.125 for details.

Direct Lighting  
LDR2  
LDR2-LA  
LDR-LA1  
SQR  
SQR-TP

Convergent  
Lighting  
HLDR-IP

Diffused Lighting  
HPR2  
HPR  
LFR  
LKR  
FPR  
FPQ2

Direct  
Lighting  
LDL2  
LDLB  
HLDL2

Diffused Lighting  
TH  
LFL  
HPD2  
HPD  
LDM2

LAV  
PDM  
LFX2  
LFV3  
LFV2

Calibrated  
Lighting  
MSU  
MFU

Ultraviolet  
Lighting  
UV2  
UV  
LNSP-UV-FN

Infrared  
Lighting  
IR2

Spot Lighting, Etc.  
HLV2  
LV  
LSP

HFS/HFR  
HLV2-NR  
HLV2-3M-RGB-3W  
PFB2  
PFBR

Convergent  
Lighting  
LNSP  
CU-LNSP  
LNSP-FN  
LN/LN-HK

Diffused  
Lighting  
LNSD  
LND2  
HLND  
LT  
LNV/HLDN

Oblique  
Angled  
Lighting  
LNIS

LNIS-FN

Lenses  
Telecentric Lens  
Macro Lens