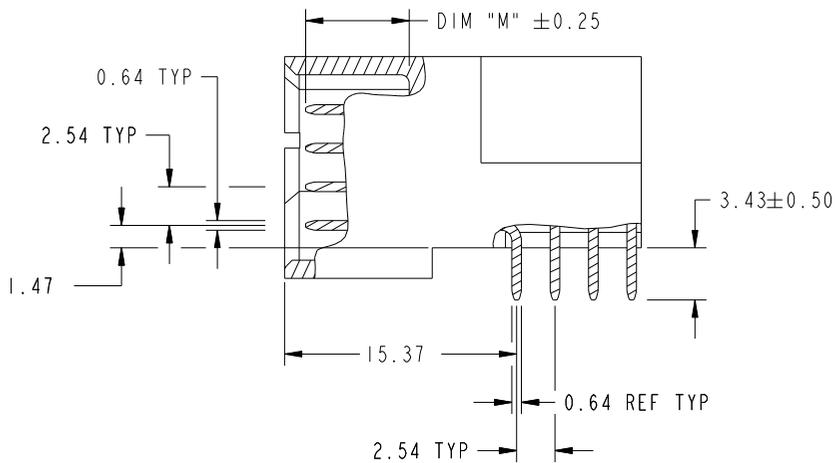
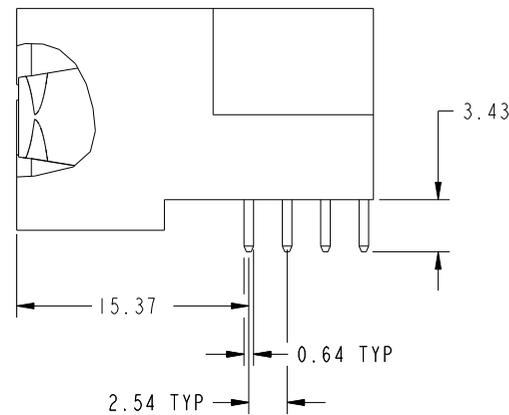


PRODUCT NUMBER

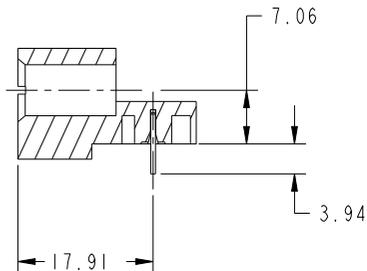
51939-928--
NOTE: 3



BROKEN-OUT SECTION A-A
SCALE 2:1



BROKEN-OUT SECTION B-B
SCALE 2:1



SECTION C-C

dr	De-Ming Lu	2014/10/27	projection 	MM ←→	size	A4	scale	1:1	
eng	De-Ming Lu	2014/11/14			ecn no	-			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2014/11/14	product family	PwrBlade	www.fci.com	cat. no.	-	Product - Customer Drw	sheet 2 of 4
		title	20P + 24S + 3ACP RIGHT ANGLE SOLDER HEADER		dwg no	51939-928		rev	A



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PRODUCT NUMBER

51939-928--
NOTE: 3

A

B

C

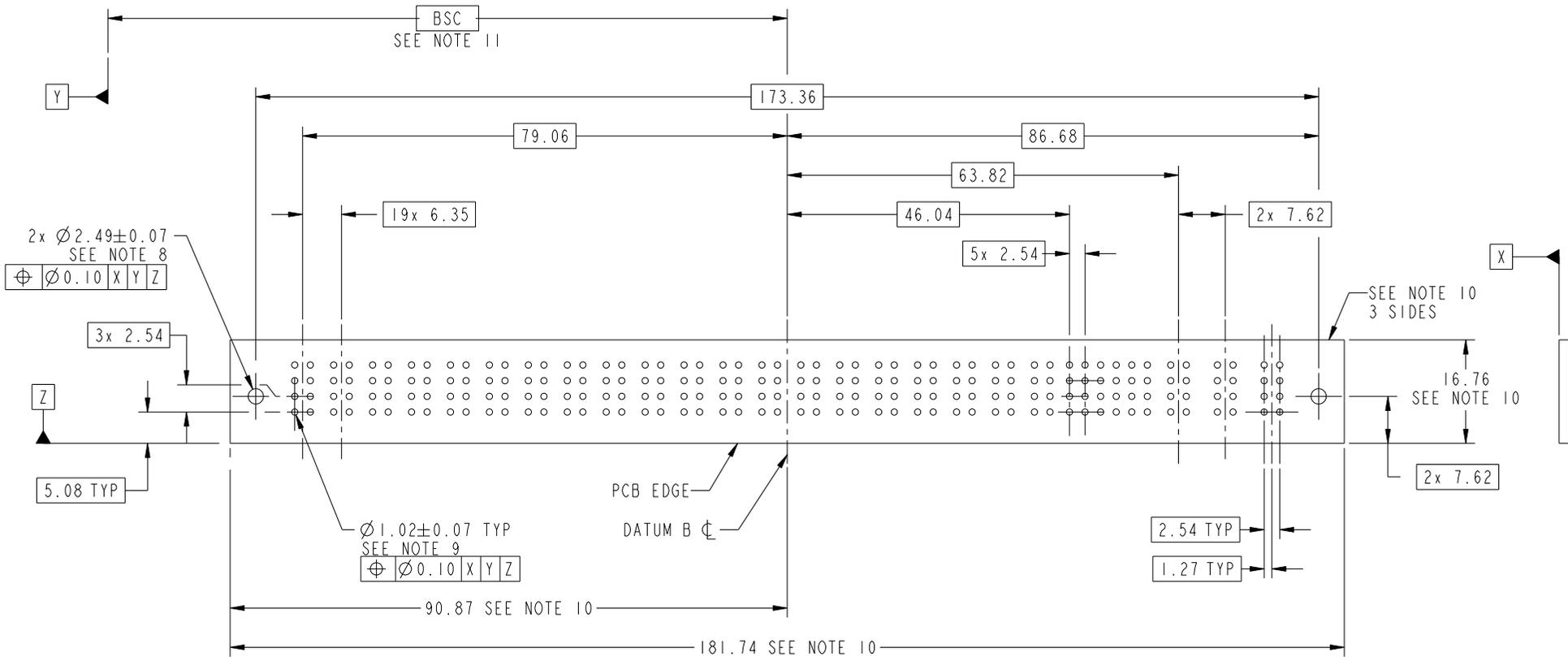
D

A

B

C

D



RECOMMENDED PCB LAYOUT

dr	De-Ming Lu	2014/10/27	projection 	MM ←→	size	A4	scale	1:1	
eng	De-Ming Lu	2014/11/14			ecn no	-			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2014/11/14	product family	PwrBlade					
		title	20P + 24S + 3ACP RIGHT ANGLE SOLDER HEADER		dwg no	51939-928		rev	A
www.fci.com	cat. no.	-	Product - Customer Drw			sheet 3 of 4			



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PRODUCT NUMBER
51939-928--
NOTE: 3

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTOR NOTES:

- 2. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED HIGH-TEMP THERMOPLASTIC
POWER CONTACT MATERIAL: COPPER ALLOY
SIGNAL PIN MATERIAL: COPPER ALLOY
- 3. SEE ITEM 1 & 2 IN PRINT 10064183 FOR PLATING SPEC OF 51939-928 AND 51939-928LF RESPECTIVELY.
- 4. MANUFACTURER'S NAME, DATE CODE AND OPTIONAL P/N TO APPEAR ON THIS SURFACE. THE MARK CAN BE OMITTED IF THERE IS NOT ENOUGH SPACE ON THIS SURFACE.
- 5. PRODUCT SPECIFICATION GS-12-149.
APPLICATION SPECIFICATION BUS-20-067.
- 6. PACKAGED IN TRAYS.

PCB NOTES:

- 7. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 8. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.
- 9. $\varnothing 1.151 \pm 0.025$ DRILLED HOLES PLATED WITH
0.008 MIN SnPb OR Sn OVER 0.03
TO 0.08 Cu PLATING TO ACHIEVE
 $\varnothing 1.02 \pm 0.07$ HOLE.
- 10. CONNECTOR KEEP-OUT ZONE.
- 11. DATUM AND BASIC DIMENSIONS ARE ESTABLISHED BY CUSTOMER.



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dr	De-Ming Lu	2014/10/27	projection 	MM 	size	A4	scale	1:1	
eng	De-Ming Lu	2014/11/14			ecn no	-			
chr	-	-			rel level	Released			
appr	Pei-Ming Zheng	2014/11/14	product family	PwrBlade					
		title	20P + 24S + 3ACP RIGHT ANGLE SOLDER HEADER		dwg no	51939-928		rev	A
www.fci.com	cat. no.	-	Product - Customer Drw			sheet 4 of 4			