

## 7-16 Bulkhead Cable Jack Solder Clamp Attachment 1089067-1

Instruction Sheet 408–4623 (was A.P. 88–001) 08 FEB 00 Rev O EC 0990–0122–00

CONNECTOR
TYPE

CABLE TYPE

TOOLS REO'D

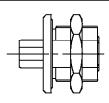
7-16 BULKHEAD CABLE JACK SOLDER CLAMP ATTACHMENT .250 SR COAXIAL CABLE

NO SPECIAL TOOLS REQUIRED

CONNECTOR

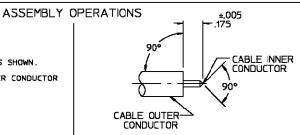




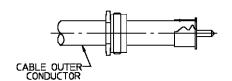


## 1.0 PREPARATION OF CABLE

- 1.1 TRIM CABLE TO DIMENSIONS SHOWN.
- 1.2 SHAPE BLUNT END OF INNER CONDUCTOR TO AN 85"-90" CONE.



- 2.0 SOLDERING OF SOLDER FERRULE TO CABLE
  - 2.1 SLIDE CLAMP NUT ONTO CABLE.
  - 2.2 PUSH SOLDER FERRULE ONTO CABLE UNTIL IT BUTTS AGAINST OUTER CONDUCTOR.
  - 2.3 SOLDER FERRULE TO THE OUTER CONDUCTOR UNTIL THERE IS A SMALL FILLET BETWEEN THE TWO.
  - 2.4 TRIM DIELECTRIC FLUSH TO FERRULE IF REQUIRED.



- 3.0 ATTACH CABLE TO CONNECTOR
  - 3.1 PUSH FERRULE/CABLE ASSEMBLY INTO CONNECTOR.
  - 3.2 SLIDE CLAMP NUT UP TO CONNECTOR AND TORQUE TO 4.0Nm±0.5Nm.

